Spare parts list
Katalog náhradních dílů

523 - 105

Minerva Boskovice, a.s., Sokolská 60, CZ - 680 17 Boskovice
Tel.: +420-516-453434, 453433, 494111 • Fax: +420-516-452165 • http://www.minerva-boskovice.com

Edition/Vydáno: 01/2004 Printed/Tisk: Czech Republic

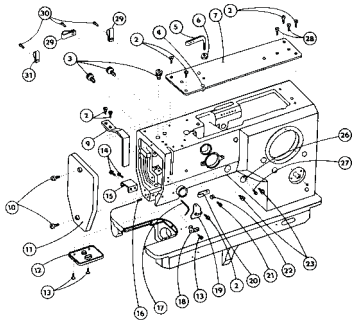
Jednojehlový šicí stroj s klikatým stehem,ponorným podáváním a ručním zpátkováním

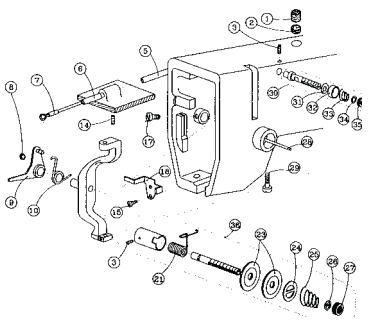
Single needle lockstitch zigzag machine witch bottom feed, manual backtacking

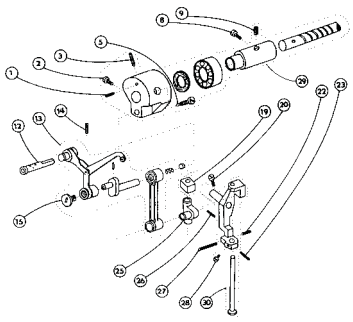
523-105

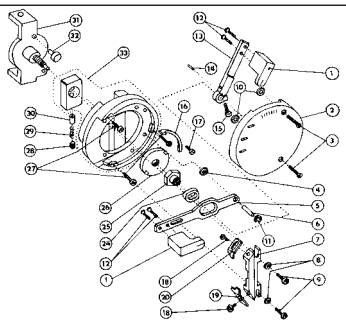
OBSAH : - Contents:

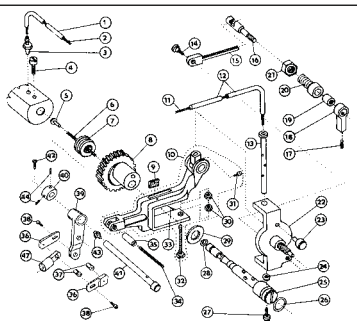
Dílce hlavy - Parts of head

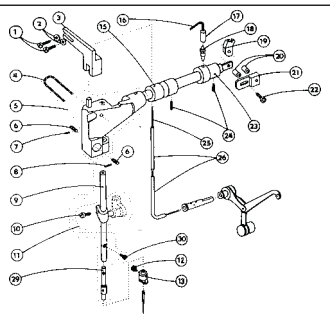
tab.1 

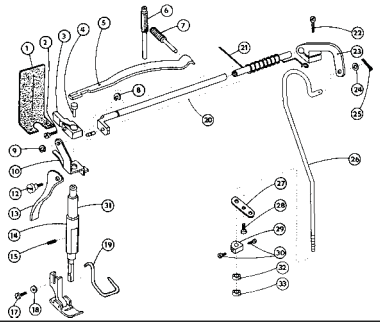
tab.2 

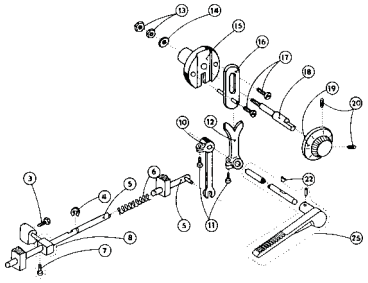
tab.3 

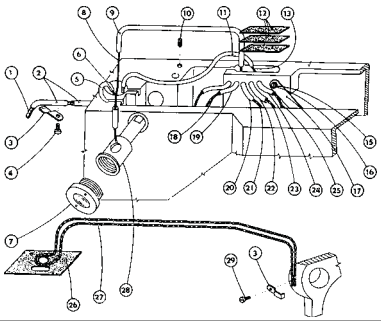
tab.4 

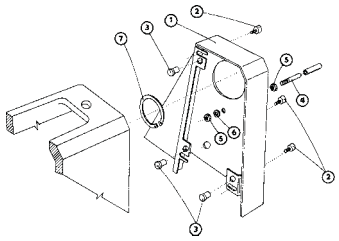
tab.5 

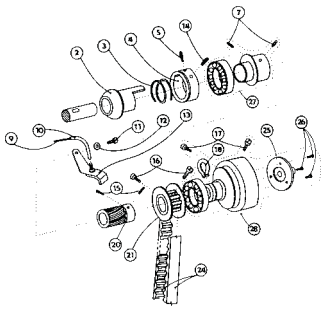
tab.6 

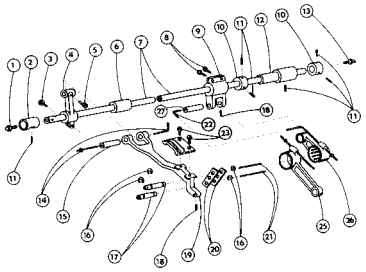
tab.7 

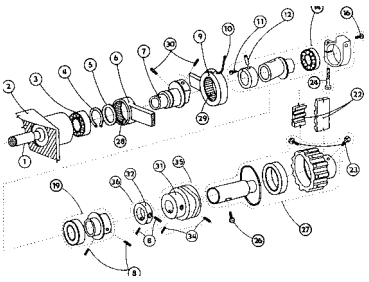
tab.8 

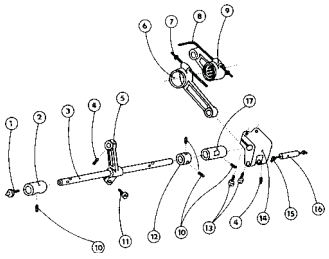
tab.9 

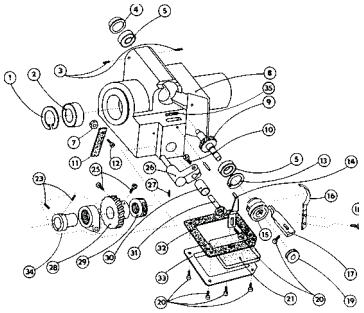
tab.10 

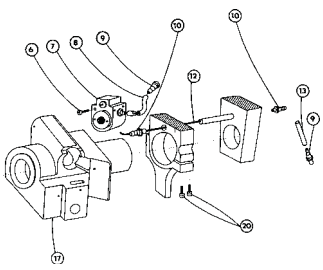
tab.11 

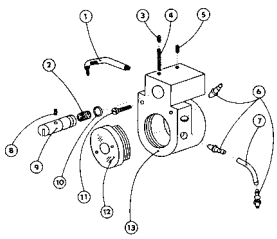
tab.12 

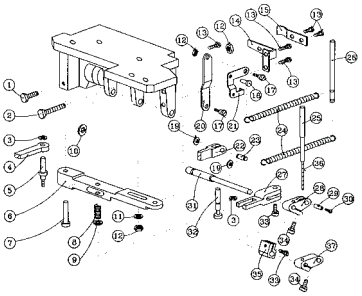
tab.13 

tab.14 

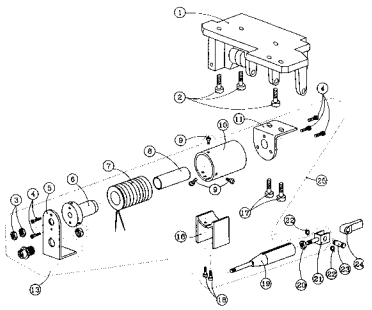
tab.15 

tab.16 

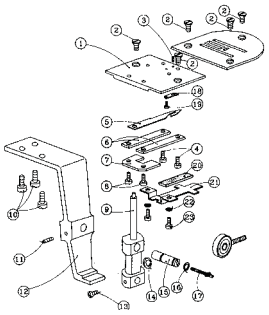
tab.17 

tab.18 

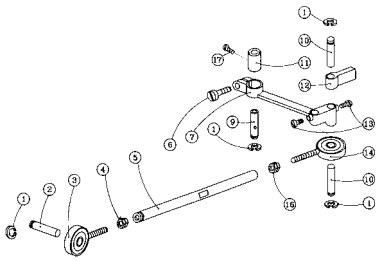
tab.19



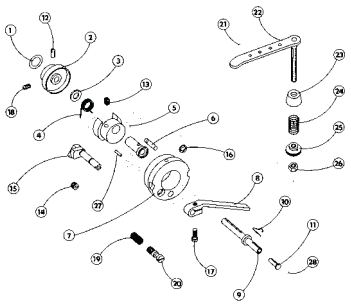
tab.20



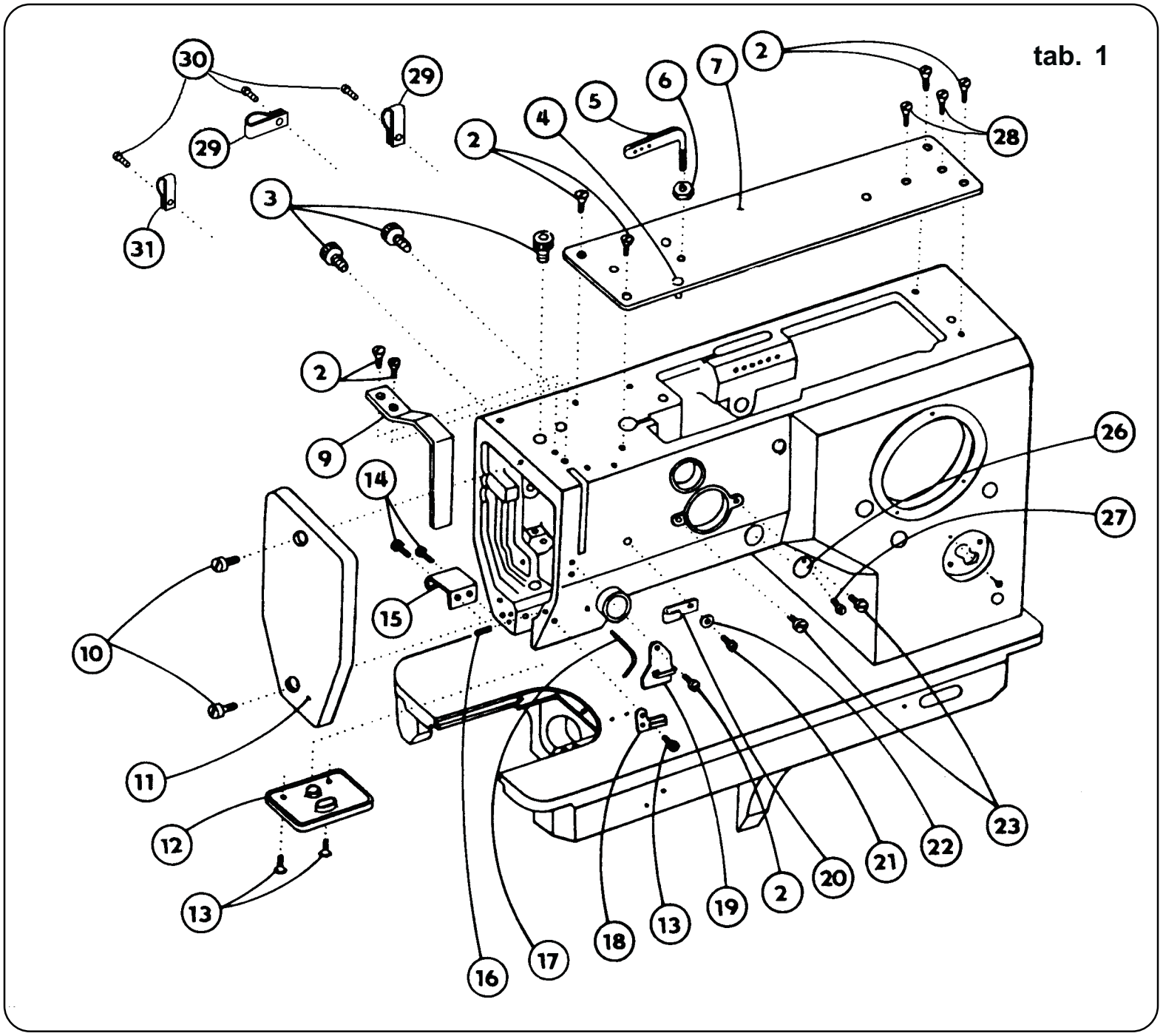
tab.21



tab.22

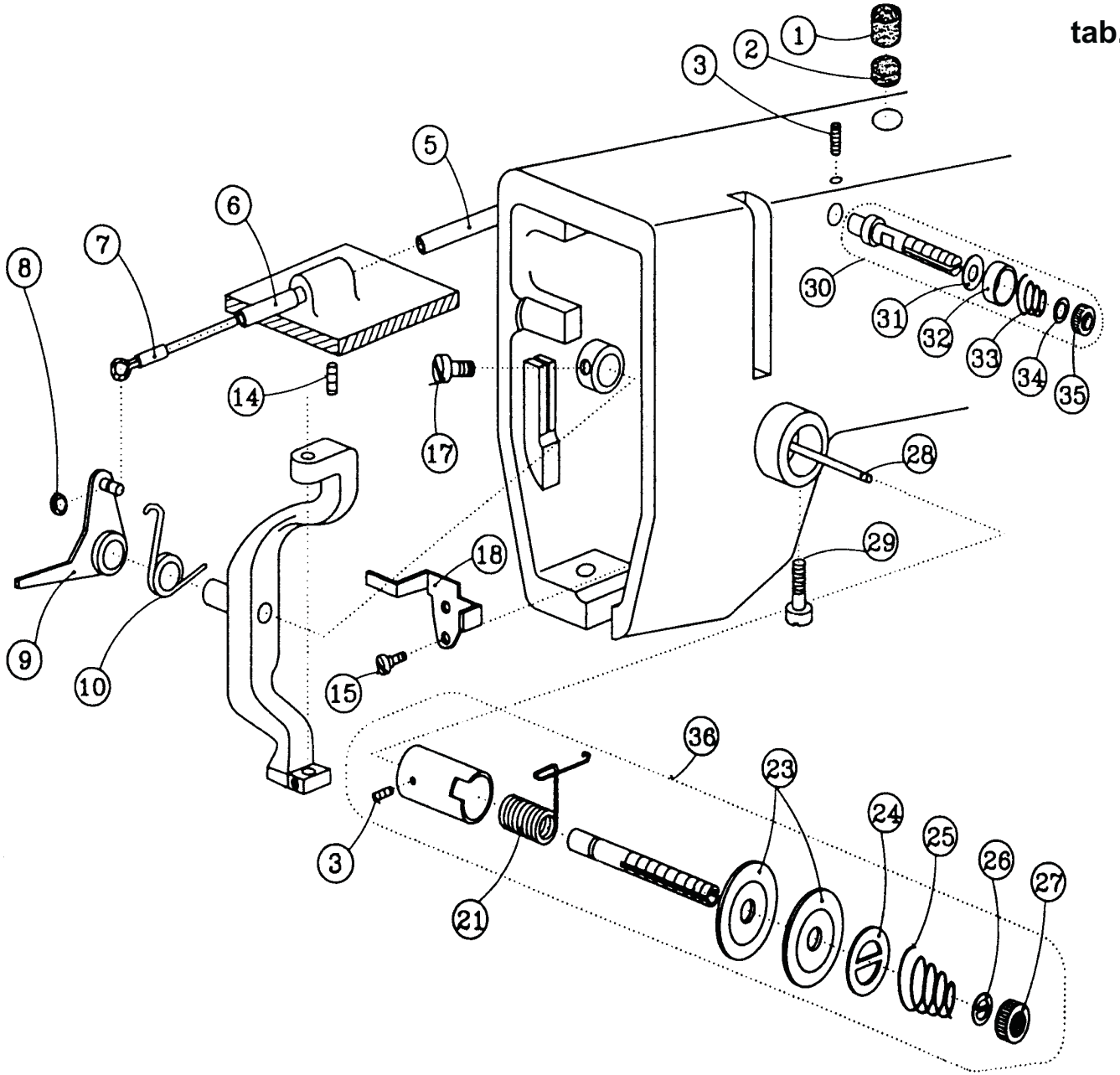


Číslo tabulky Table No.	Objednací číslo Ordered No.		Název objektu Denomination
tab. 23	S522 000235		Chapač Hook
Příbal - Enclosed accessories			
tab. 24	S980 099038	Standard	Zvláštní příslušenství /1 Accessories/1
tab. 25	S980 099038	Standard	Zvláštní příslušenství /2 Accessories/2
tab. 26	S980 099038	Standard	Zvláštní příslušenství /3 Accessories/3
tab. 27	S980 099038	Standard	Zvláštní příslušenství /4 Accessories/4
tab. 28	S980 099038	Standard	Zvláštní příslušenství /5 Accessories/5
tab. 29	S980 092235	Standard	SND Spare parts kit
Nutné vybavení - Necessary equipment			
tab. 30	S980 094051	Standard	Propojovací kabel k pohonu EFKA DC 1600/DA82GA a EFKA VD 552/6F82FA Connecting cable to drive EFKA DC 1600/DA82GA a EFKA VD 552/6F82FA
tab. 31	S791 995068	Standard	Díly pro zpátkování pedálem Parts of backtacking (with pedal)
Šicí vybavení - Sewing equipment			
Tabulka šicích vybavení - Table of sewing equipments			
tab. 32	S791 124070 35	Standard	Šicí vybavení Sewing equipment
tab. 33	S791 124069 35		Šicí vybavení Sewing equipment
Volitelné vybavení - Optional equipment			
tab. 34	S791 149001		Vybavení pro obnitkování okrajů Attachment for serging operation
tab. 35	S791 151016		Otevřená patka Hinged foot with front thread slit
tab. 36	S791 995153		Zvedání patky elektromagnetem Presser foot lift via electromagnet
tab. 37 - tab. 38	S791 995154		Zpátkování elektromagnetem Backtacking via electromagnet
tab. 37	S980 094057		Tlačítko pro zpátkování, pro motor EFKA DA82GA Push button for backtacking, for EFKA motor DA82GA
tab. 37	S980 094060		Tlačítko pro zpátkování, pro motor EFKA 6F82FA Push button for backtacking, for EFKA motor 6F82FA
tab. 39	S791 947001		Ustavovací přípravek Adjustment gauges
tab. 40	S741 610516 40		Sada rychleopotřebovatelných náhradních dílů High mortality spare parts kit
tab. 41	S794 222012		Návěsné osvětlení Sewing lamp



523 - 105

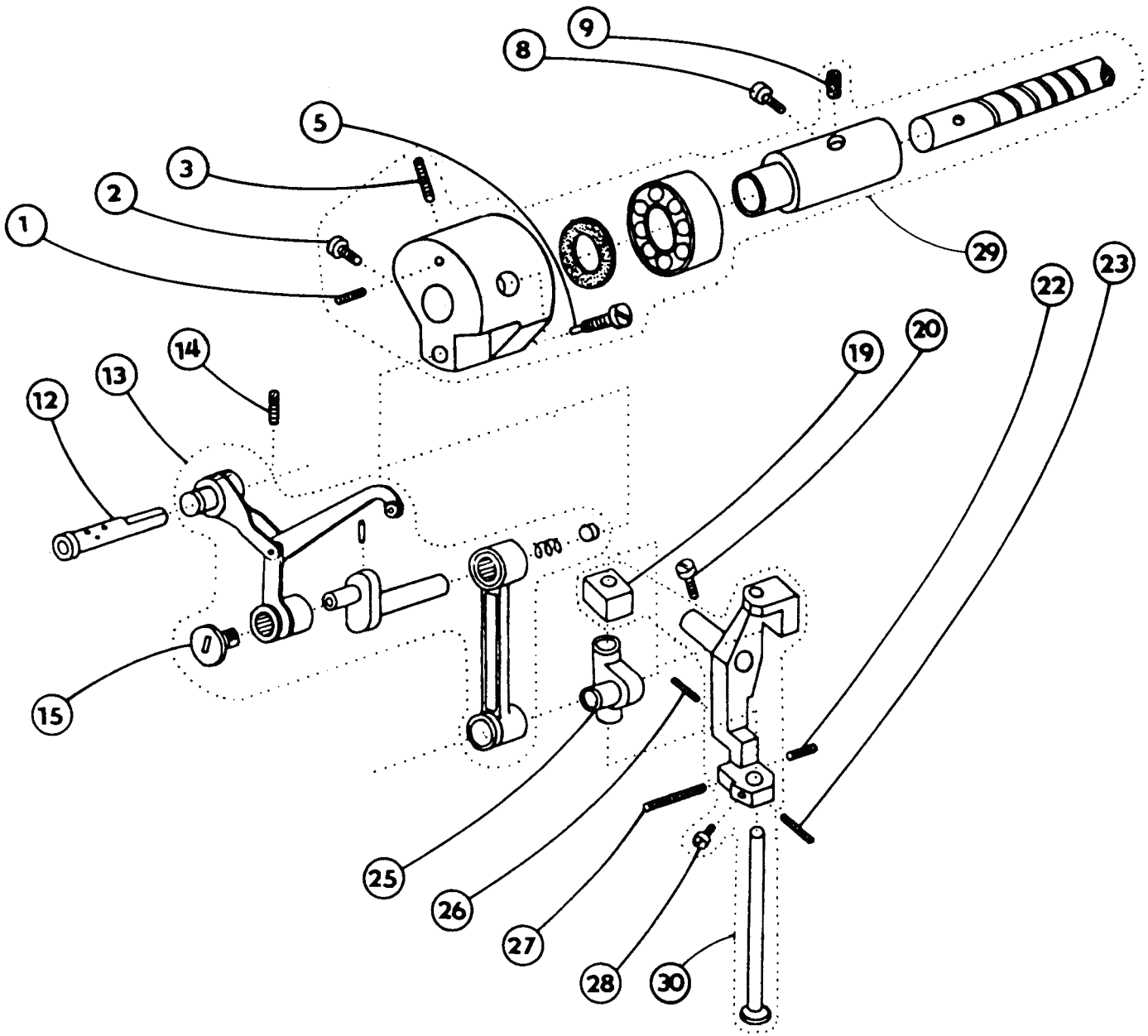
2	S080	123117
3	S321	001000
4	S080	840073
5	S080	313204
6	S080	161138
7	S080	815007
9	S080	831342
10	S080	120248
11	S080	721173
12	S080	827180
13	S080	123122
14	S080	126063
15	S080	823149
16	S080	111227
17	S080	271184
18	S080	821115
19	S080	821077
20	S080	821113
21	S080	120361
22	S080	190368
23	S080	132112
26	S080	831494
27	S080	123166
28	S080	132153
29	9840	120030
30	S080	120331
31	9840	120028



523 - 105

1	S080	945188
2	S080	945100
3	S080	111227
5	S080	278009
6	S080	410511
7	S980	049786
8	S080	274104
9	S980	049806
10	S080	264274
14	S080	111245
15	S080	131027
17	S080	120248
18	S080	822424
21	S315	264294
23	S080	828079
24	S080	828080
25	S080	262073
26	S080	195041
27	S080	171037
28	S080	310428
29	S080	120246
30	S980	025160
31	S080	828051
32	S080	827174
33	S080	262065
34	S081	200025
35	S080	171030
36	S980	025245

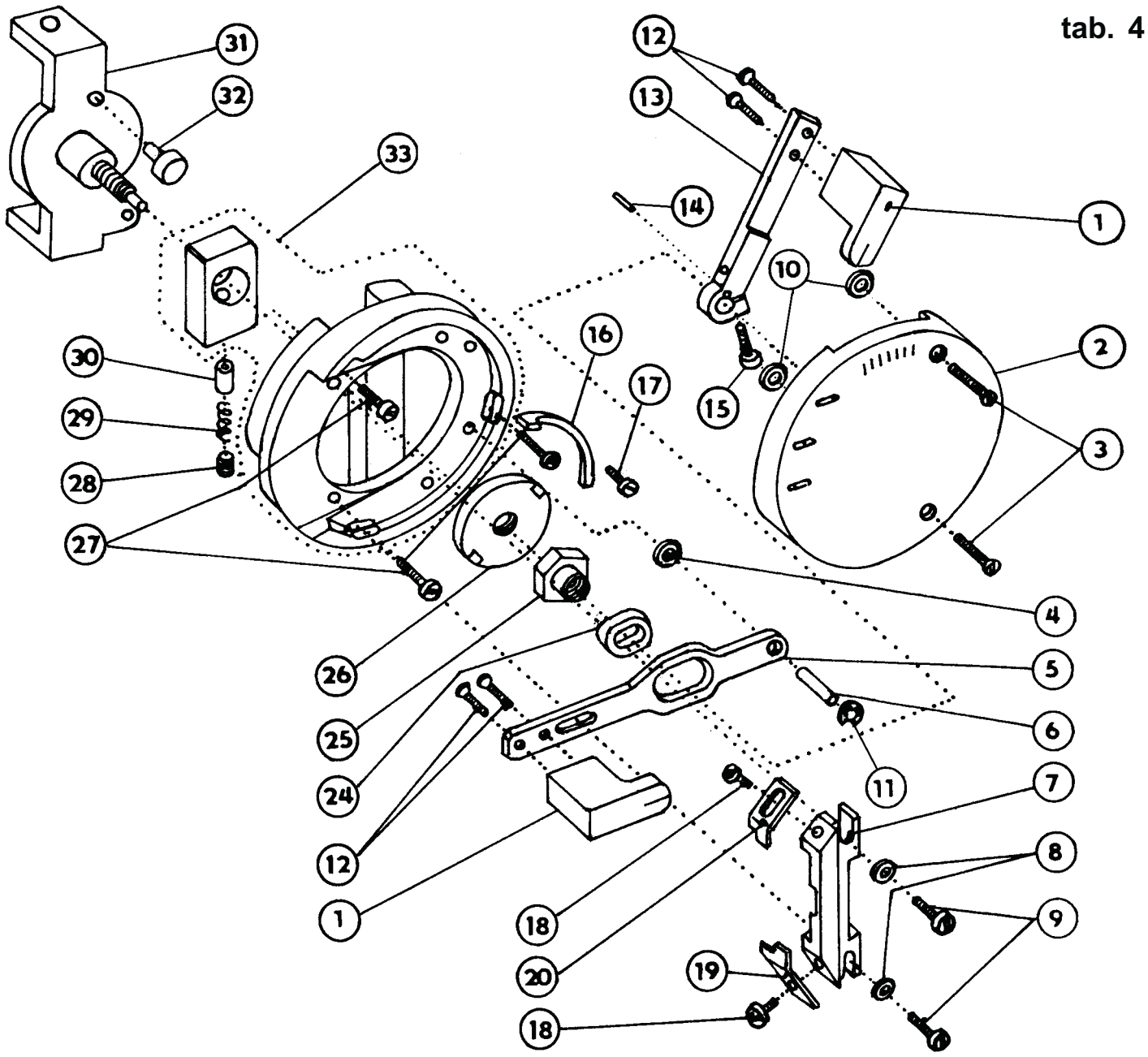
tab. 3



523 - 105

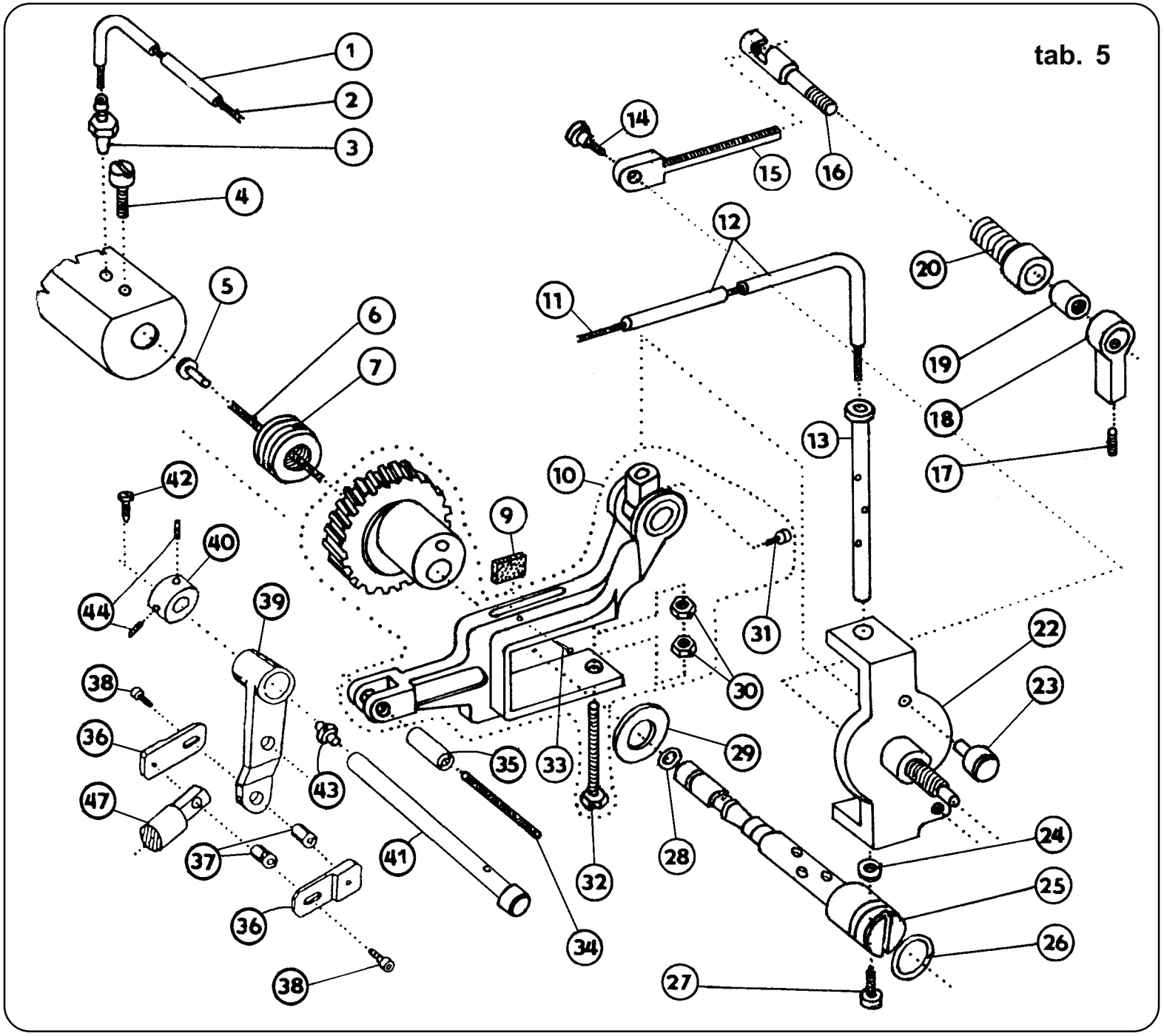
1	S080	111238
2	S080	122008
3	S080	112015
5	S080	138009
8	S080	120006
9	S080	953139
12	S080	328005
13	S980	060116
14	S080	112014
15	S080	120062
19	S080	953159
20	S080	120248
22	S080	111214
23	S080	111295
25	S080	452047
26	S080	111273
27	S080	111126
28	S080	120216
29	S980	043298
30	S980	035318

tab. 4



523 - 105

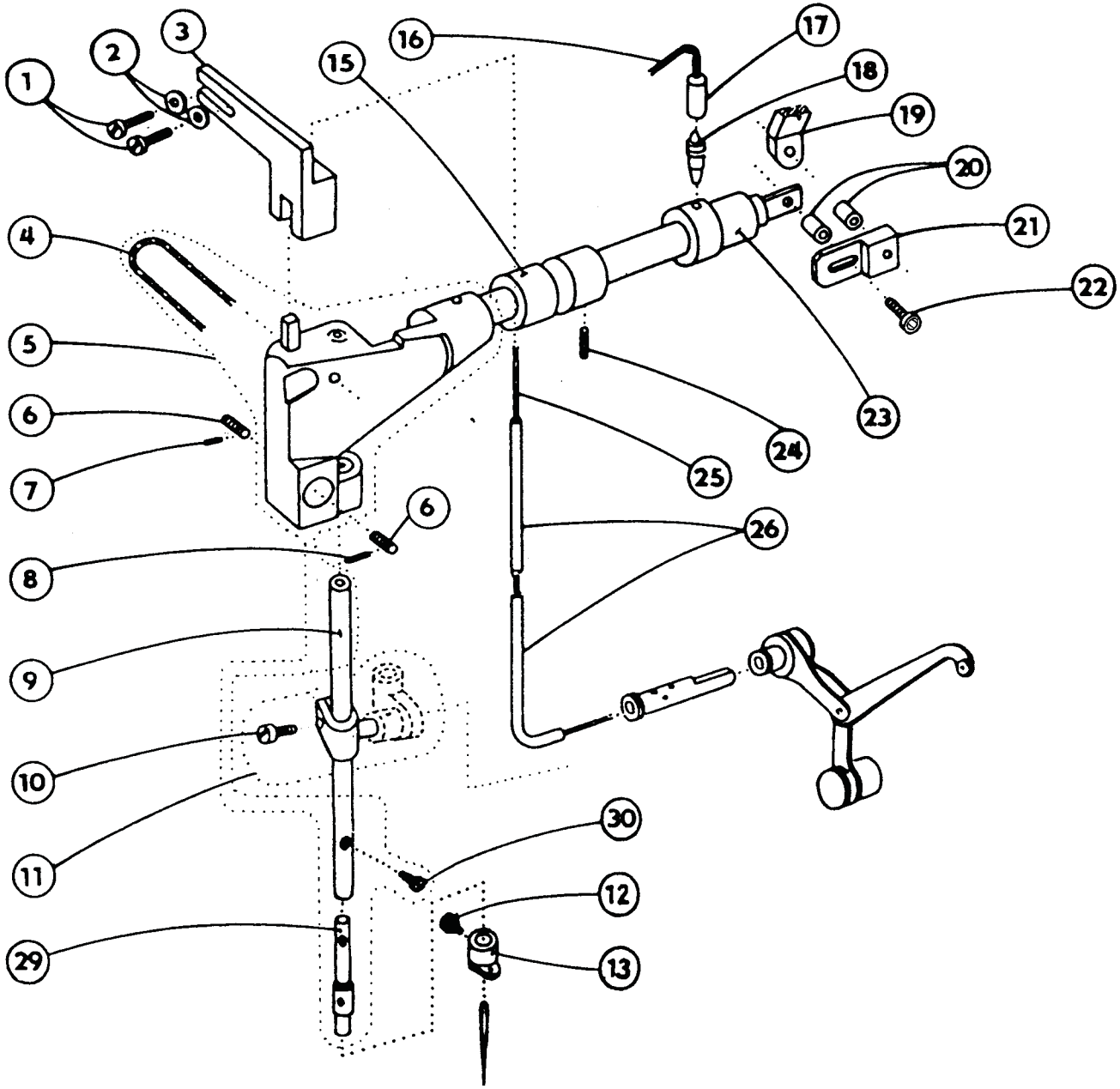
1	S080	952251
2	S080	954044
3	S080	123130
4	S080	192061
5	S080	633194
6	S080	310190
7	S080	647220
8	S080	190353
9	S080	120324
10	S273	959814
11	S311	732040
12	S080	126101
13	S080	613472
14	S311	515006
15	S080	120543
16	S080	839010
17	S080	120218
18	S080	120217
19	S080	825857
20	S080	825858
24	S080	413328
25	S080	161229
26	S080	174066
27	S080	120276
28	S080	111099
29	S080	260139
30	S321	020000
31	S080	646027
32	S080	322247
33	S980	035505



523 - 105

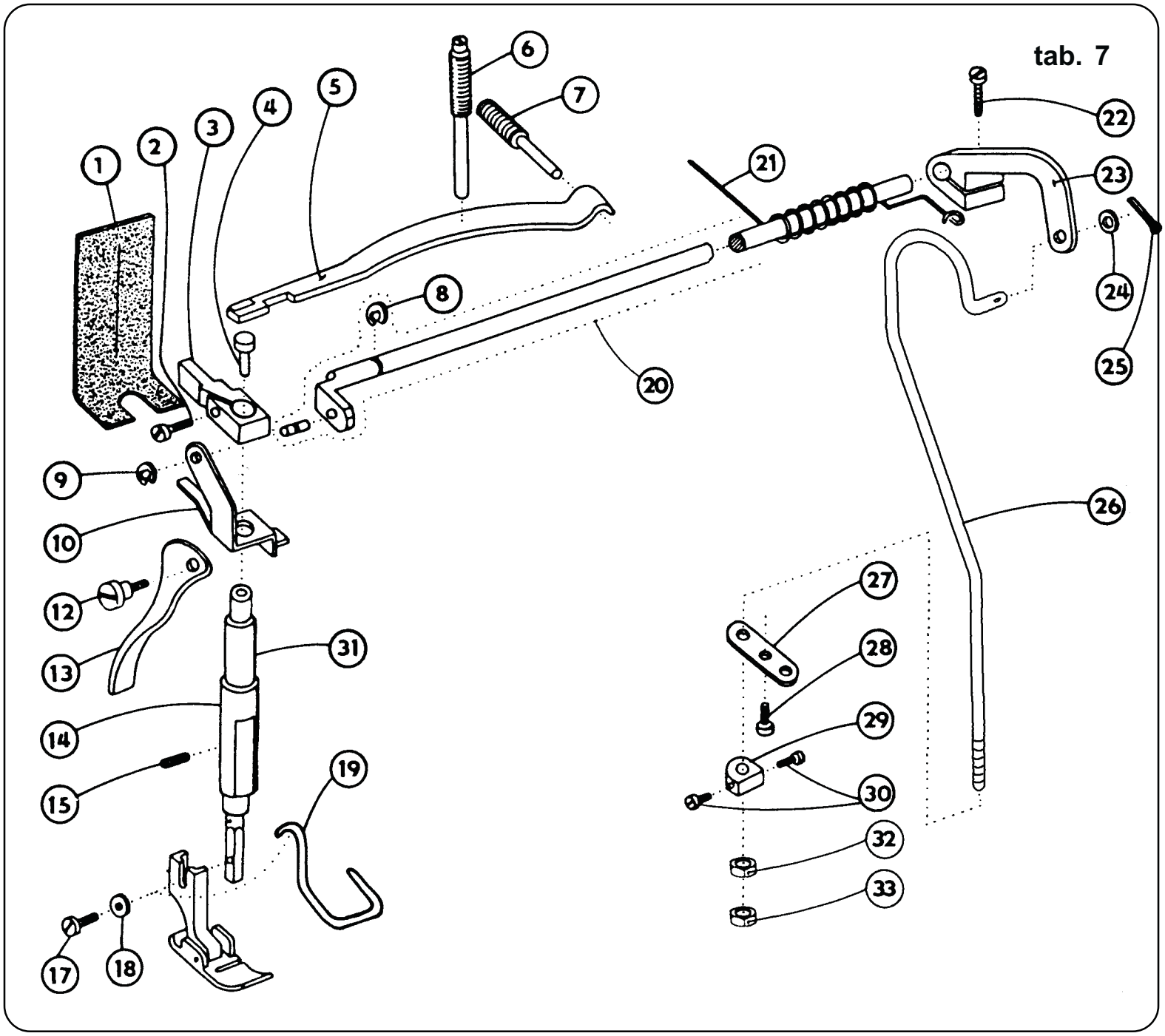
1	S283	002005
	ø 3,5/ø 4,8 x 100 mm	
2	S708	130002
	ø 2 x 140 mm	
3	S080	424051
4	S080	120233
5	S080	951327
6	S708	002105
7	S324	010000
9	S080	945326
10	S980	035430
11	S708	130002
	ø 2 x 270 mm	
12	S283	002005
	ø 3,5/ø 4,8 x 210 mm	
13	S080	335101
14	S080	131391
15	S080	152099
16	S080	334097
17	S080	112101
18	S080	612342
19	S080	163093
20	S080	422184
22	S080	646027
23	S080	322247
24	S080	190359
25	S080	335105
26	S273	007000
27	S080	120221
28	S273	001001
29	S080	190526
30	S080	161233
31	S080	120291
32	S080	141223
33	S738	002000
34	S708	130002
	ø 2 x 150 mm	
35	S080	318210
36	S080	648132
37	S080	410595
38	S080	120589
39	S080	613519
40	S080	436000
41	S080	320289
42	S080	132203
43	S425	041000
44	S080	112013
47	S980	021353

tab. 6



523 - 105

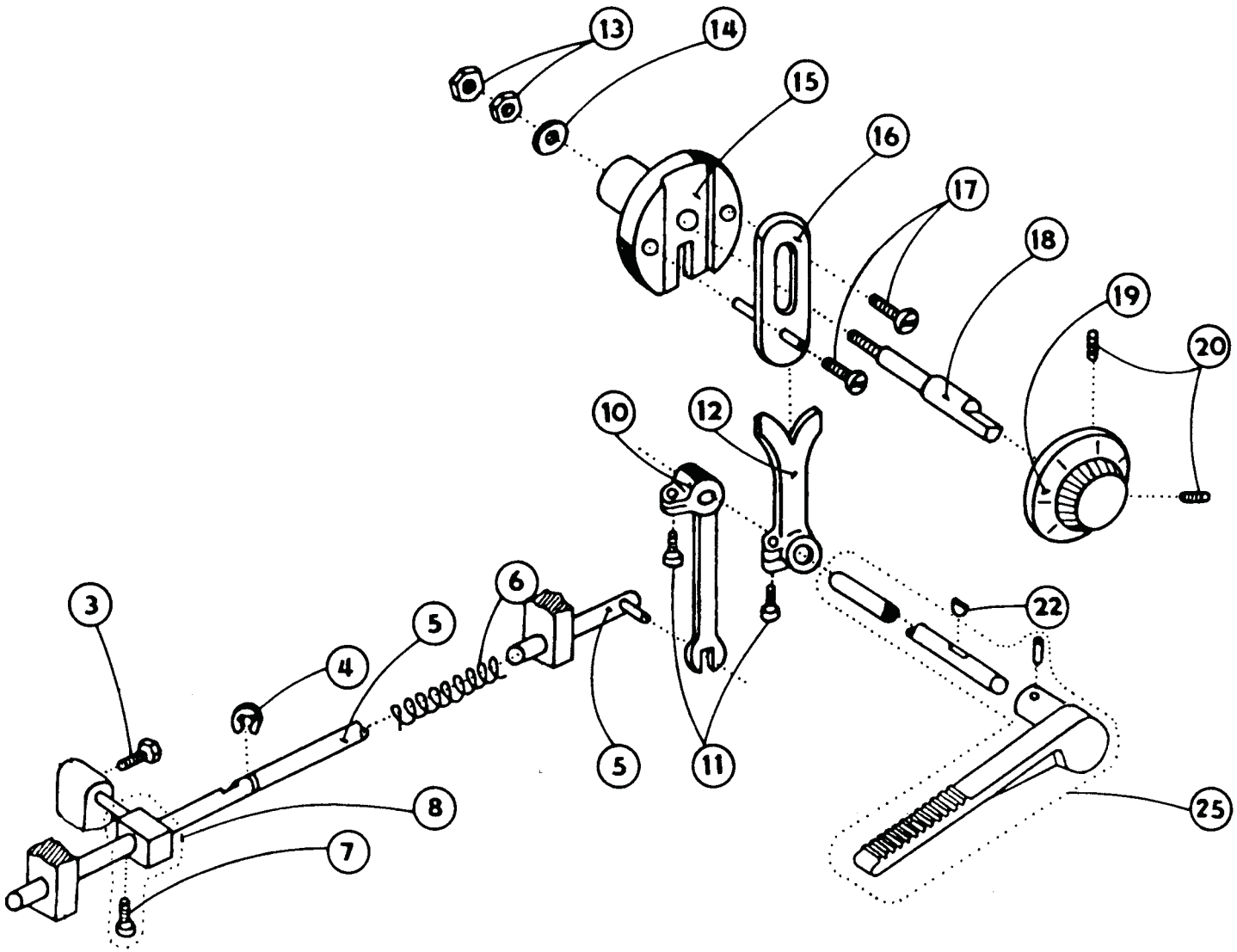
1	S080	120276
2	S080	190353
3	S080	646104
4	S708	002105
	ø 1,5 x 80 mm	
5	S980	021338
6	S080	113115
7	S080	111229
8	S080	111248
9	S080	391155
10	S080	124050
11	S980	035499
12	S080	135029
13	S080	627170
15	S080	413311
16	S708	002105
	ø 1,5x 250 mm	
17	S283	002005
	ø 3,5/ø 4,8 x 190 mm	
18	S080	424051
19	S080	613519
20	S080	410595
21	S080	648132
22	S080	120589
23	S080	421341
24	S080	111222
25	S708	002105
	ø 1,5 x 150 mm	
26	S283	002005
	ø 3,5/ø 4,8 x 70 mm	
29	S080	394167
30	S080	136082



523 - 105

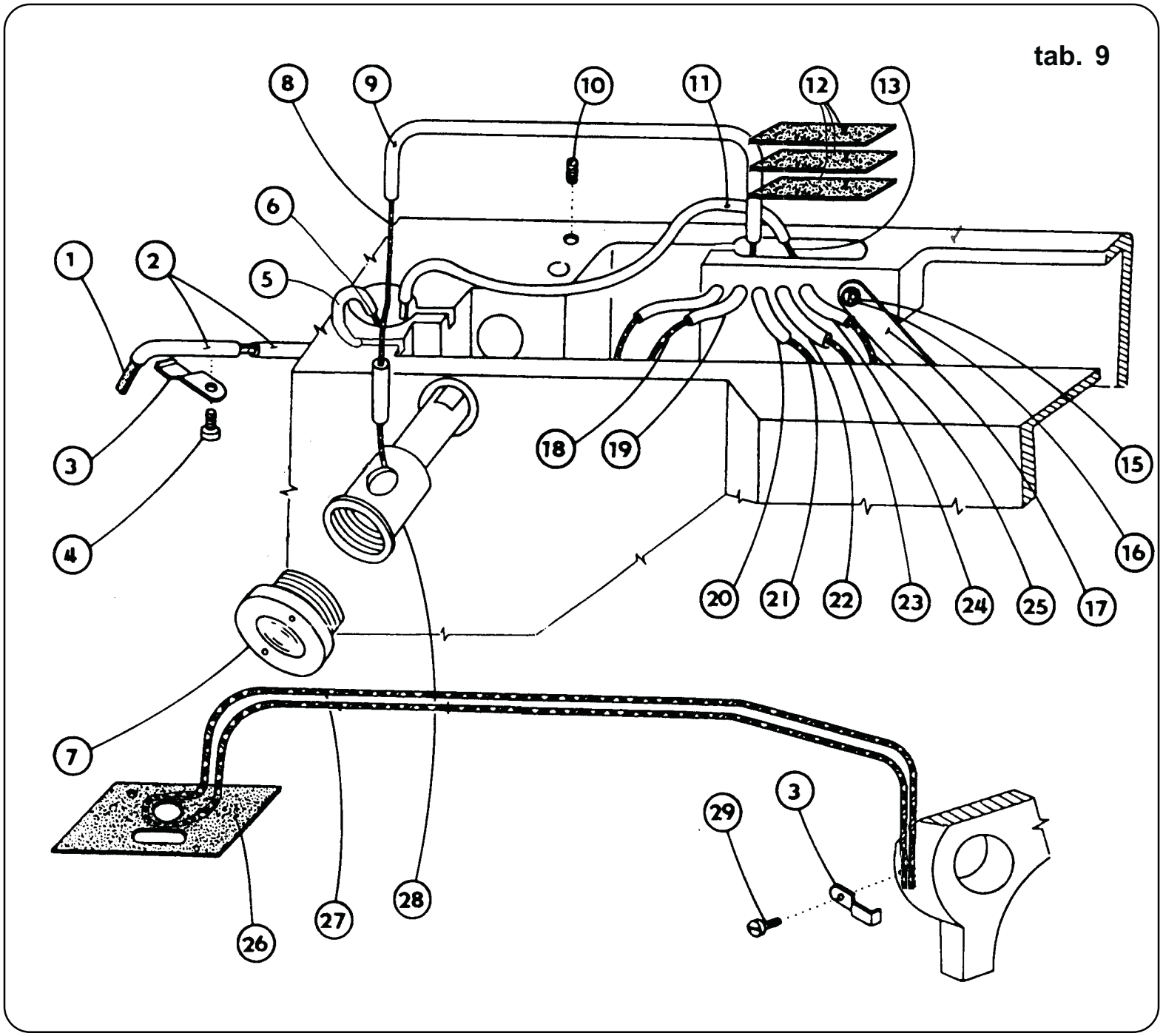
1	S080	945317
2	S080	120543
3	S080	623249
4	S080	326213
5	S080	283152
6	S080	113122
7	S080	113123
8	S311	732060
9	S311	732040
10	S080	839215
12	S080	136023
13	S080	615021
14	S080	421330
15	S080	112014
17	S080	120239
18	S080	190554
19	S080	271393
20	S980	060209
21	S080	264288
22	S080	120221
23	S080	633196
24	S080	190346
25	S080	271337
26	S080	382101
27	S080	814014
28	S080	120217
29	S080	436331
30	S080	120050
31	S080	392105
32	S080	161139
33	S080	161333

tab. 8



523 - 105

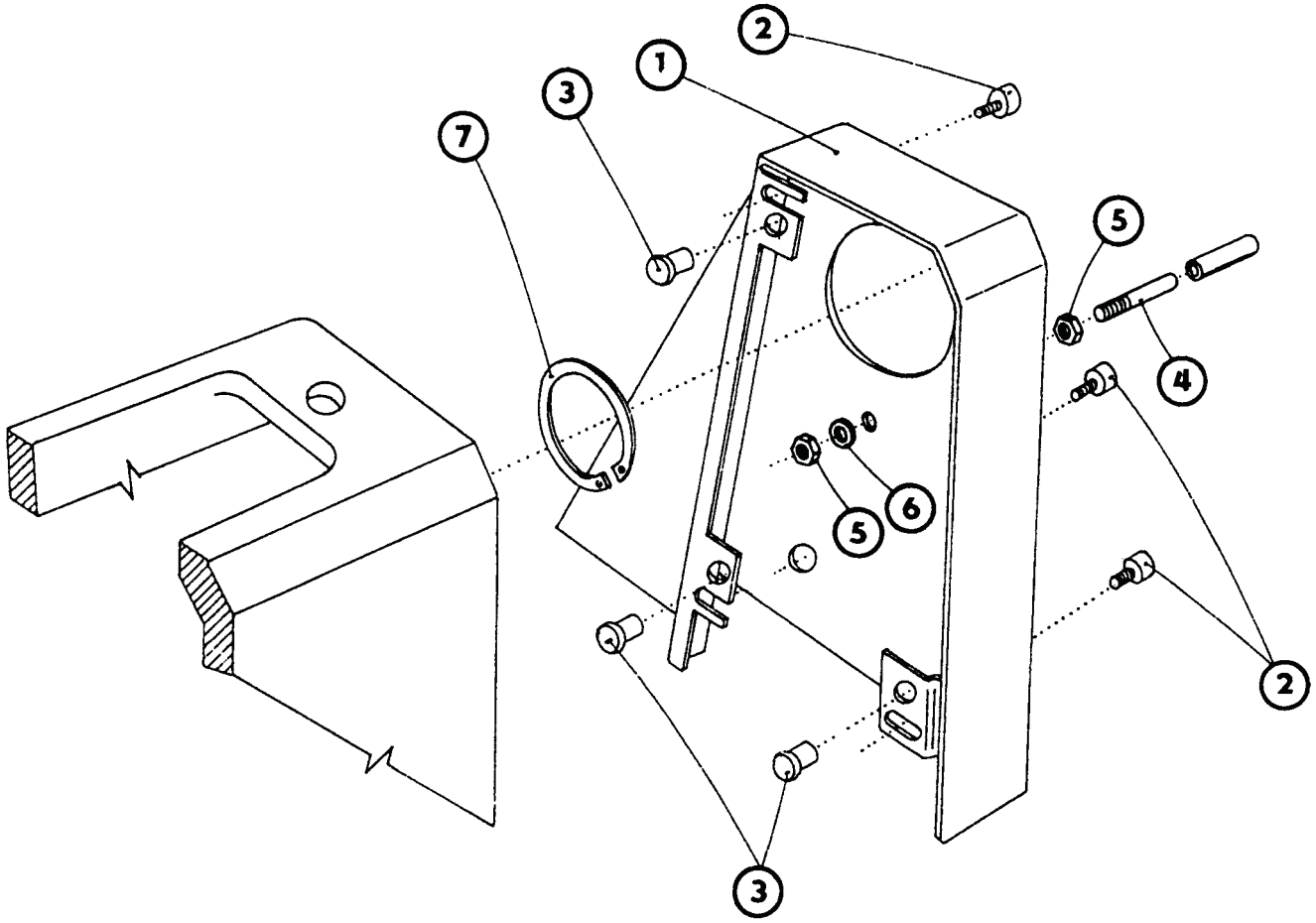
3	S080	141102
4	S311	732070
5	S980	043301
6	S080	260547
7	S080	120227
8	S980	022126
10	S080	613373
11	S080	120221
12	S080	613328
13	S080	161142
14	S080	192061
15	S080	441187
16	S980	049785
17	S080	120246
18	S080	342258
19	S980	233031
20	S080	112013
22	S311	728537
25	S980	044714



523 - 105

1	S080	945180
2	S283	002001
	ø 3,5/ø 4,8 x 65 mm	
3	S080	824095
4	S080	120245
5	S283	002001
	ø 3,5/ø 4,8 x 80 mm	
6	S708	130002
	ø 2 x 140 mm	
7	S321	001000
8	S708	002105
	ø 1,5 x 380 mm	
9	S283	002005
	ø 3,5/ø 4,8 x 150 mm	
10	S080	111245
11	S283	002005
	ø 3,5/ø 4,8 x 150 mm	
12	S080	945316
13	S708	002105
	ø 1,5 x 380 mm	
15	S080	120259
16	S080	190359
17	S980	041176
18	S708	130002
	ø 2 x 320 mm	
19	S283	002005
	ø 3,5/ø 4,8 x 250 mm	
20	S283	002005
	ø 3,5/ø 4,8 x 210 mm	
21	S708	130002
	ø 2 x 270 mm	
22	S283	002005
	ø 3,5/ø 4,8 x 90 mm	
23	S708	130002
	ø 2 x 130 mm	
24	S283	002005
	ø 3,5/ø 4,8 x 100 mm	
25	S708	130002
	ø 2 x 140 mm	
26	S080	945286
27	S708	130004
	ø 4 x 1120 mm	
28	S080	441313
29	S080	120216

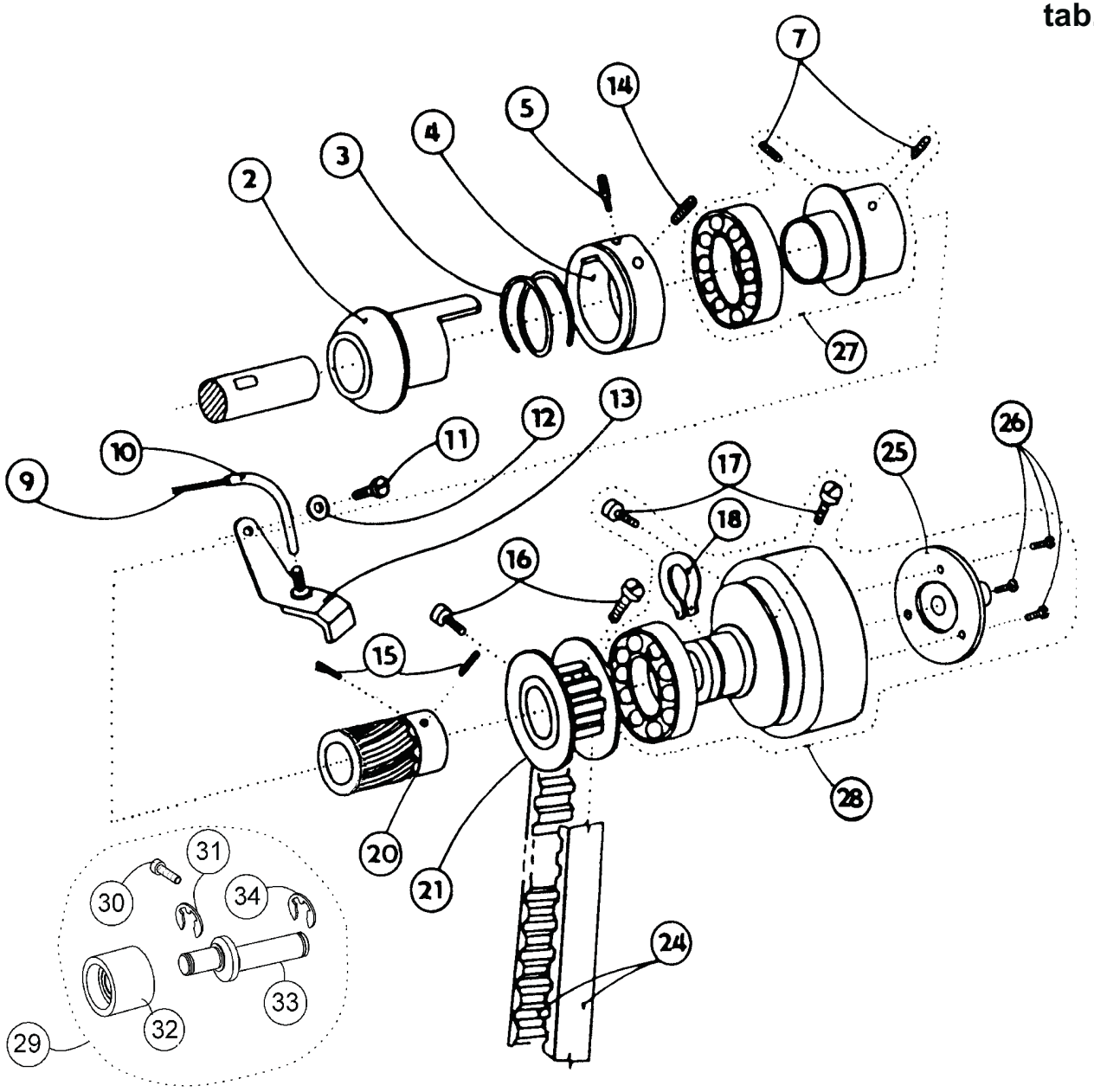
tab. 10



523 - 105

1	S980	041162
2	S080	120346
3	S273	005001
4	S080	316096
5	S080	161151
6	S080	191112
7	S311	733620

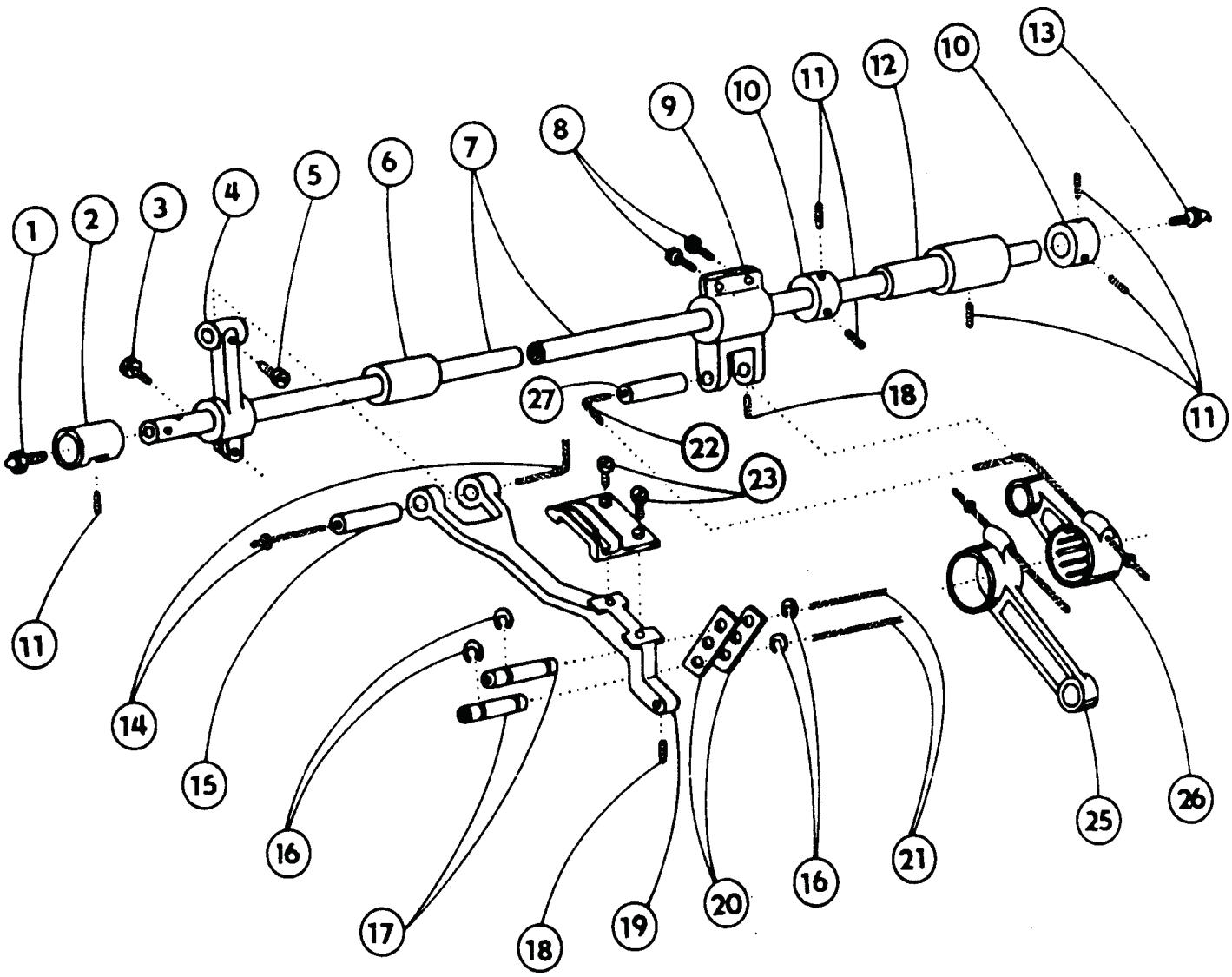
tab. 11



523 - 105

2	S080	441541
3	S080	260467
4	S080	436338
5	S080	113115
7	S080	111225
9	S708	130002
	ø 2 x 130 mm	
10	S283	002001
	ø 3,5/ø 4,8 x 90 mm	
11	S080	120259
12	S080	190359
13	S980	041176
14	S080	112013
15	S080	111343
16	S080	122029
17	S080	120006
18	S311	733300
20	S980	045330
21	S980	045315
24	S272	011015
25	S080	442548
26	S080	120252
27	S980	035849
28	S980	045301
29	S981	043513
30	9205	102798
31	9352	000090
32	S980	045578
33	S080	338247
34	9352	000100

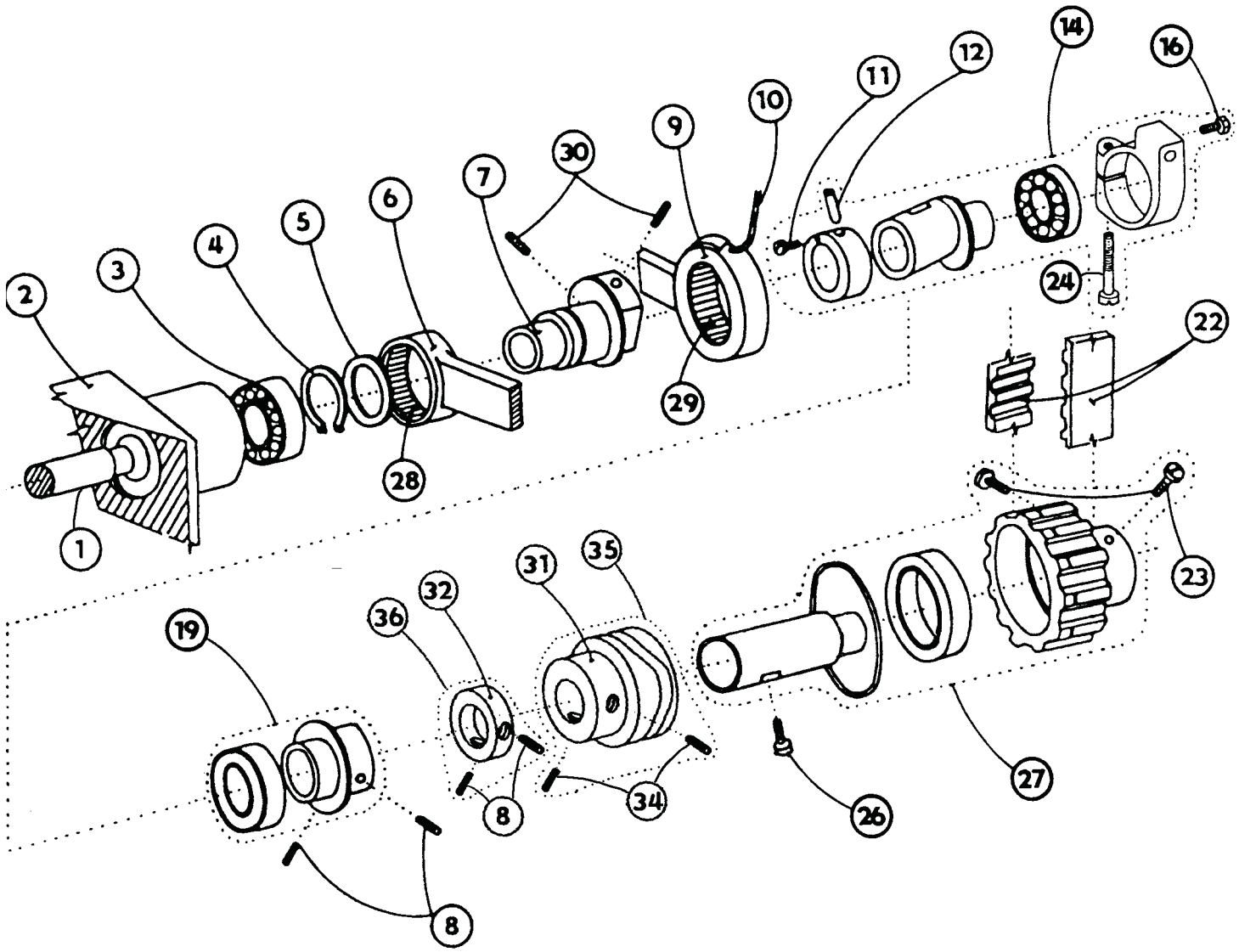
tab. 12



523 - 105

1	S425	041000
2	S080	413252
3	S080	141133
4	S080	613495
5	S080	124050
6	S080	410532
7	S080	345067
8	S080	120229
9	S080	613216
10	S080	436000
11	S080	112013
12	S080	412193
13	S425	061000
14	S708	002105
	ø 1,5 x 160 mm	
15	S080	338069
16	S311	732050
17	S080	318144
18	S080	111227
19	S080	622092
20	S080	612109
21	S708	002105
	ø 1,5 x 60 mm	
22	S708	002105
	ø 1,5 x 350 mm	
23	S080	121157
25	S080	630248
26	S980	044045
27	S080	344035

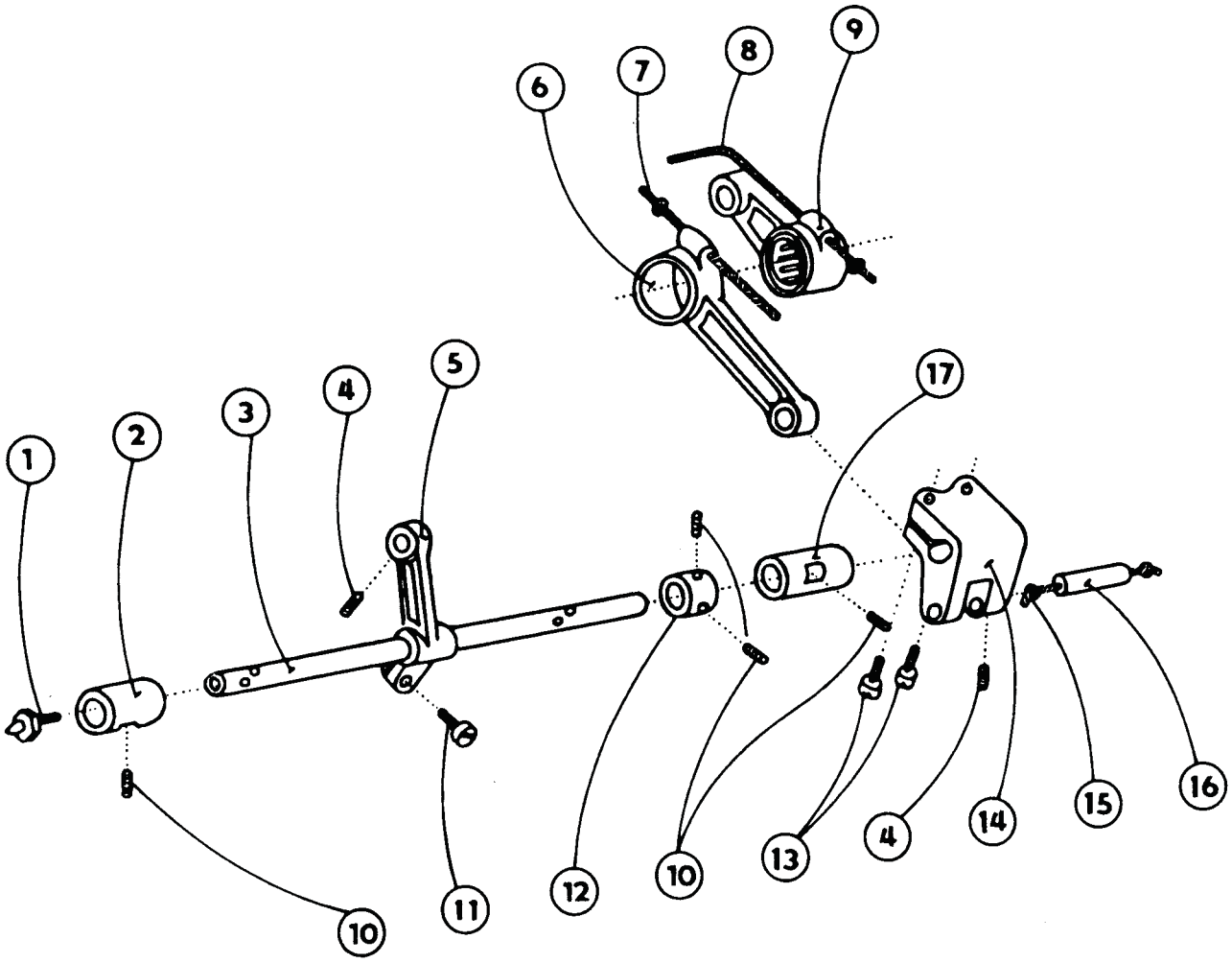
tab. 13



523 - 105

1	S080	342243
2	S080	724132
3	S324	020093
4	S311	733180
5	S080	814338
6	S080	630248
7	S080	671152
8	S080	112013
9	S980	044045
10	S708	002105
	ø 1,5 x 350 mm	
11	S080	141088
12	S080	318103
14	S980	035422
16	S080	141102
19	S980	035420
22	S272	011015
23	S080	122029
24	S080	120222
26	S080	122031
27	S980	045231
28	S324	510900
29	S324	512900
30	S080	111343
31	S080	672166
32	S080	436346
34	S080	120468
35	S980	035570
36	S980	035441

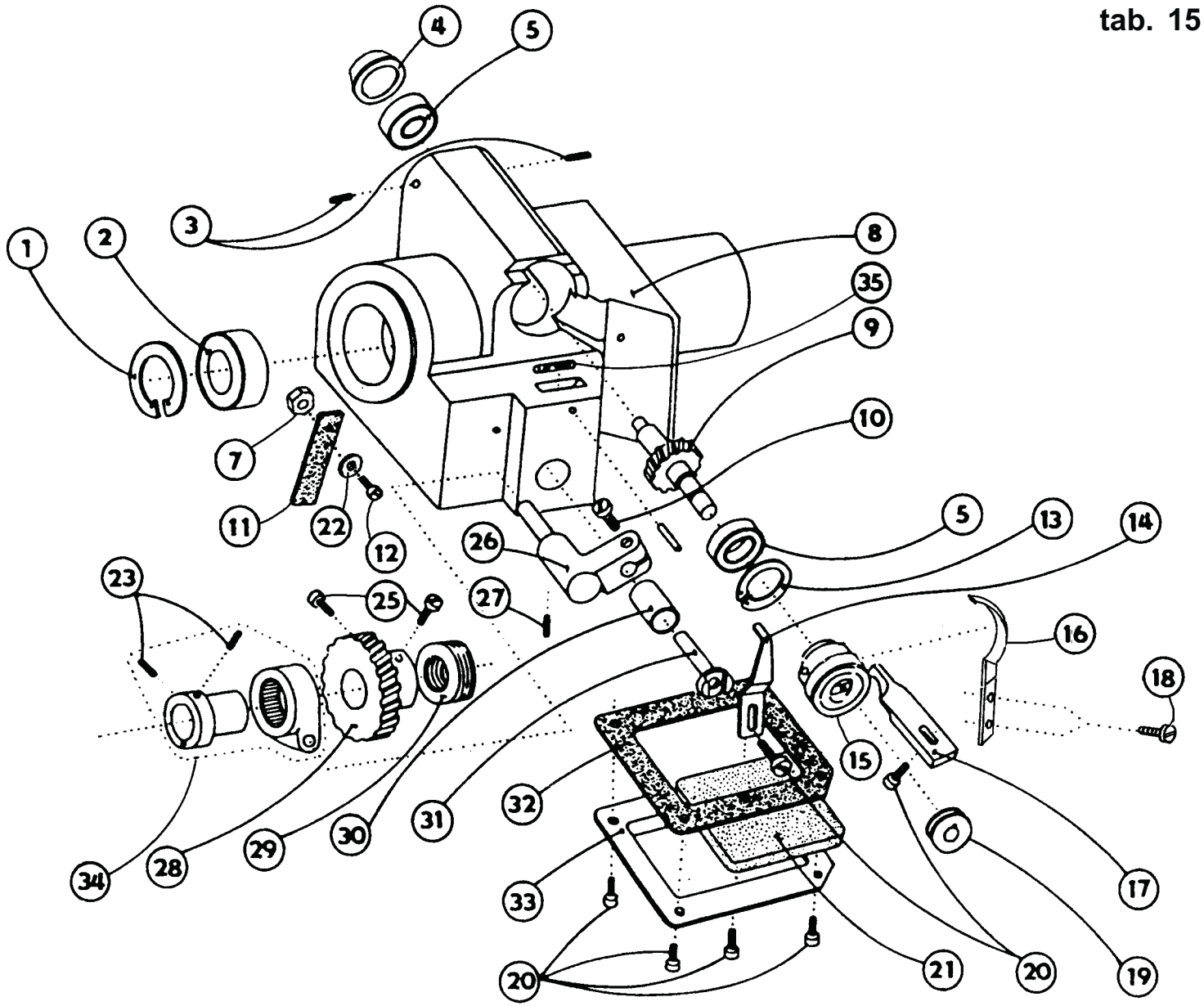
tab. 14



523 - 105

1	S425	041000
2	S080	413251
3	S080	345065
4	S080	111227
5	S080	613195
6	S080	630248
7	S708	002105
	ø 1,5 x 220 mm	
8	S708	002105
	ø 1,5 x 350 mm	
9	S980	044045
10	S080	112013
11	S080	120229
12	S080	436000
13	S080	120231
14	S080	613152
15	S708	130002
	ø 2 x 60 mm	
16	S080	344035
17	S080	410538

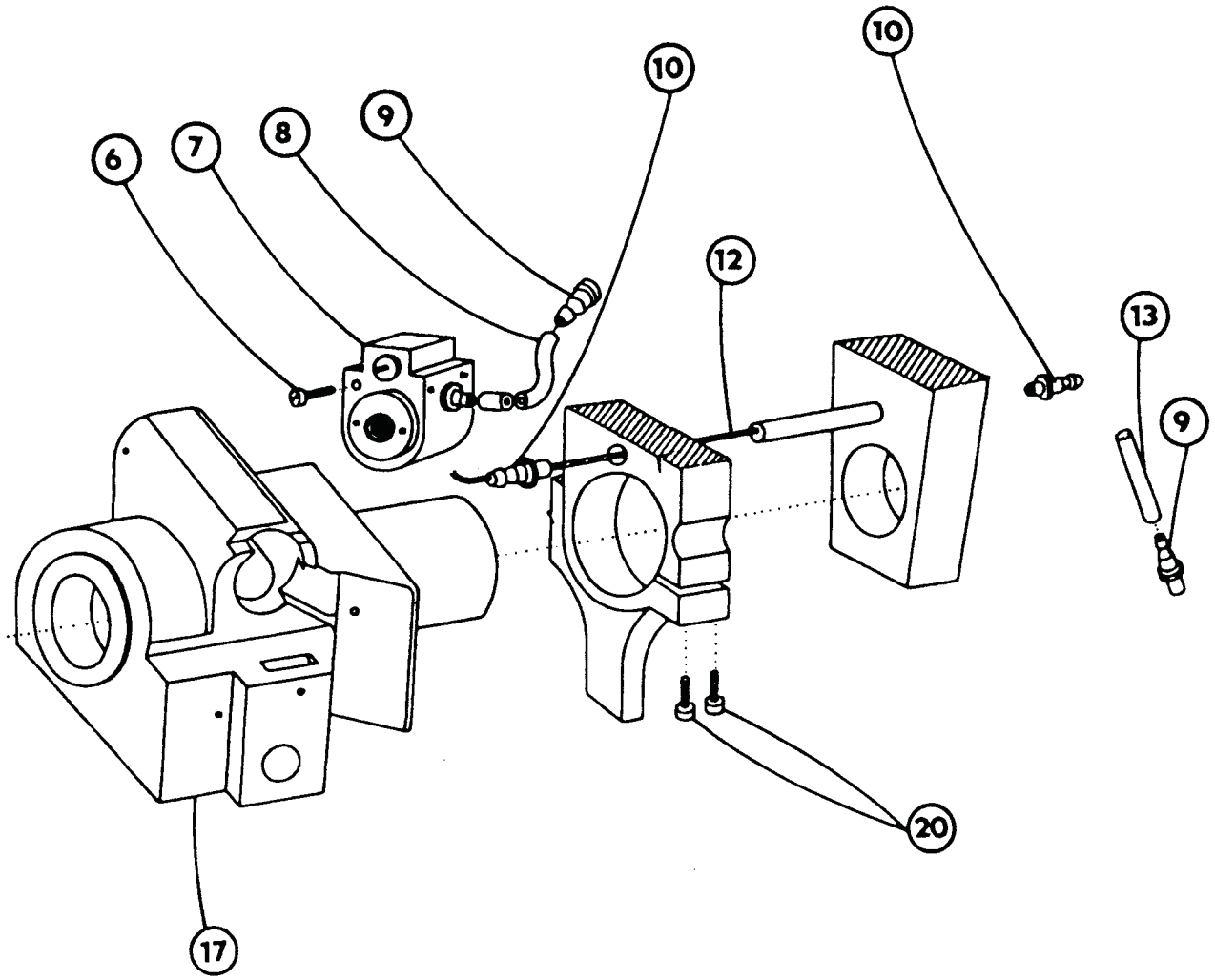
tab. 15



523 - 105

1	S311	733261
2	S324	920796
3	S080	111219
4	S080	441278
5	S324	920086
7	S080	161143
8	S080	724132
9	S080	552165
10	S080	120226
11	S080	945283
12	S080	120601
13	S311	733240
14	S080	825743
15	S522	000235
16	S080	821152
17	S080	686020
18	S080	120216
19	S080	685051
20	S080	120246
21	S080	945285
22	S080	190379
23	S080	111343
25	S080	122007
26	S080	613466
27	S080	111094
28	S080	552166
29	S324	010000
30	S080	410530
31	S080	323155
32	S080	990134
33	S080	827179
34	S980	035405
35	S708	130002
	ø 2 x 40 mm	

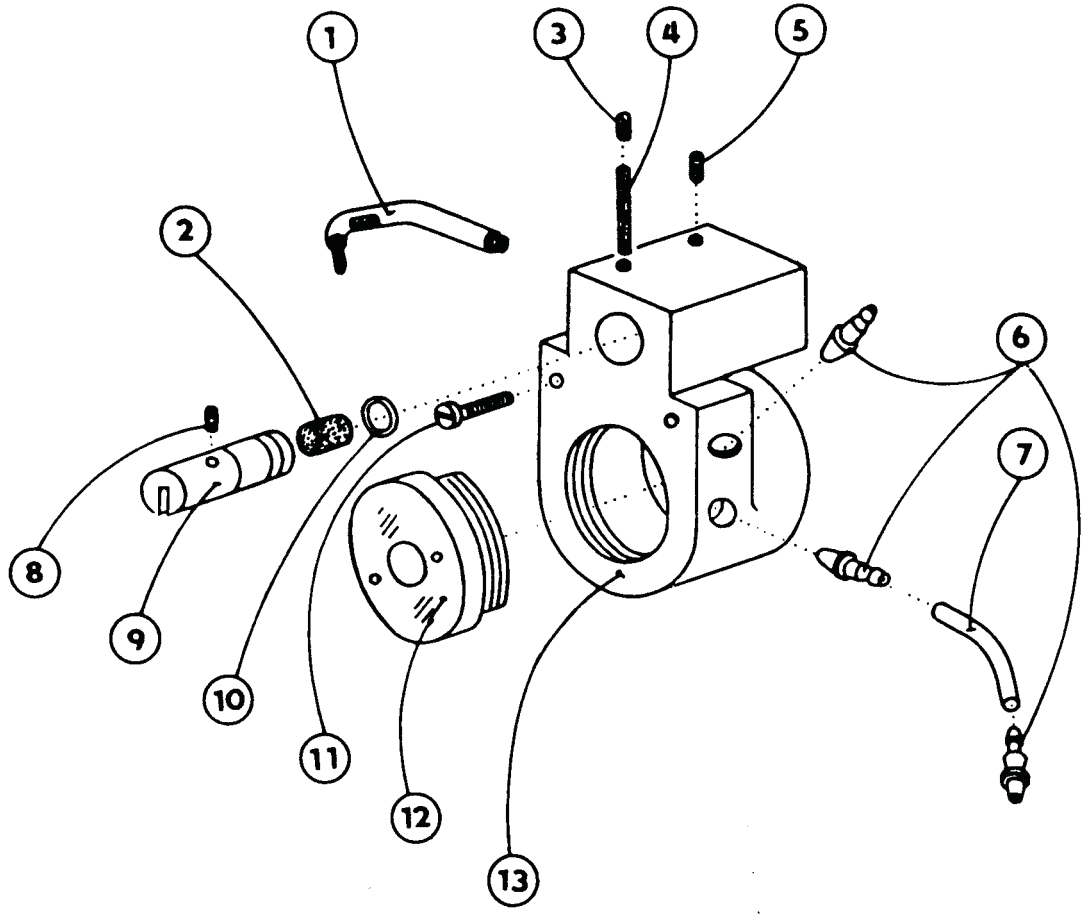
tab. 16



523 - 105

6	S080	120269
7	S980	035527
8	S283	002001
	ø 3,5/ø 4,8 x 100 mm	
9	S080	424051
10	S080	424060
12	S708	130005
	ø 5 x 300 mm	
13	S283	002005
	ø 3,5/ø 4,8 x 170 mm	
17	S080	724132
20	S080	120425

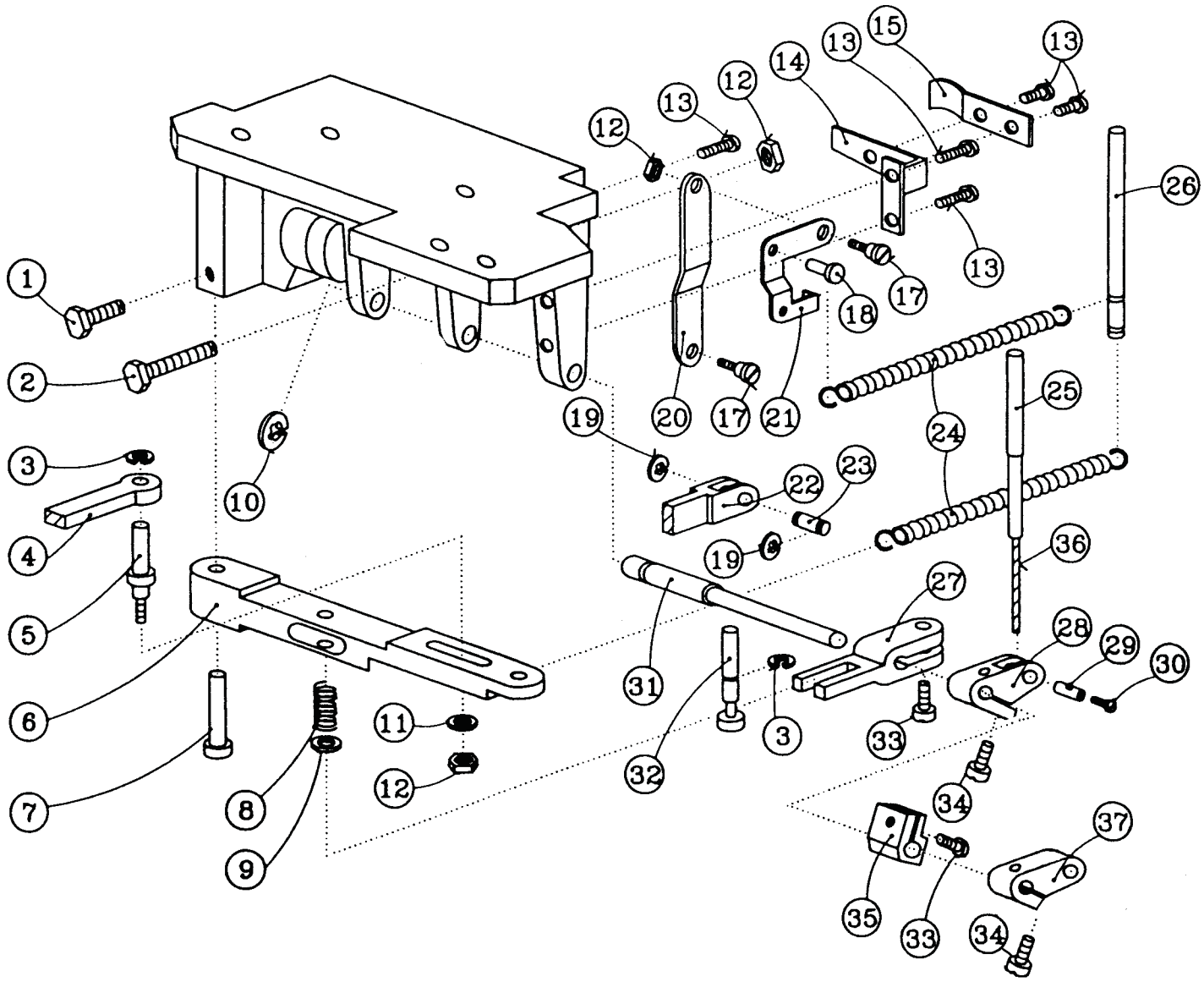
tab. 17



523 - 105

1	S980	035526
2	S080	945077
3	S080	111252
4	S080	945185
5	S080	111233
6	S080	424051
7	S283	002005
	ø 3,5/ø 4,8 x 100 mm	
8	S080	945170
9	S080	346053
10	S273	001001
11	S080	120269
12	S321	001002
13	S080	725023

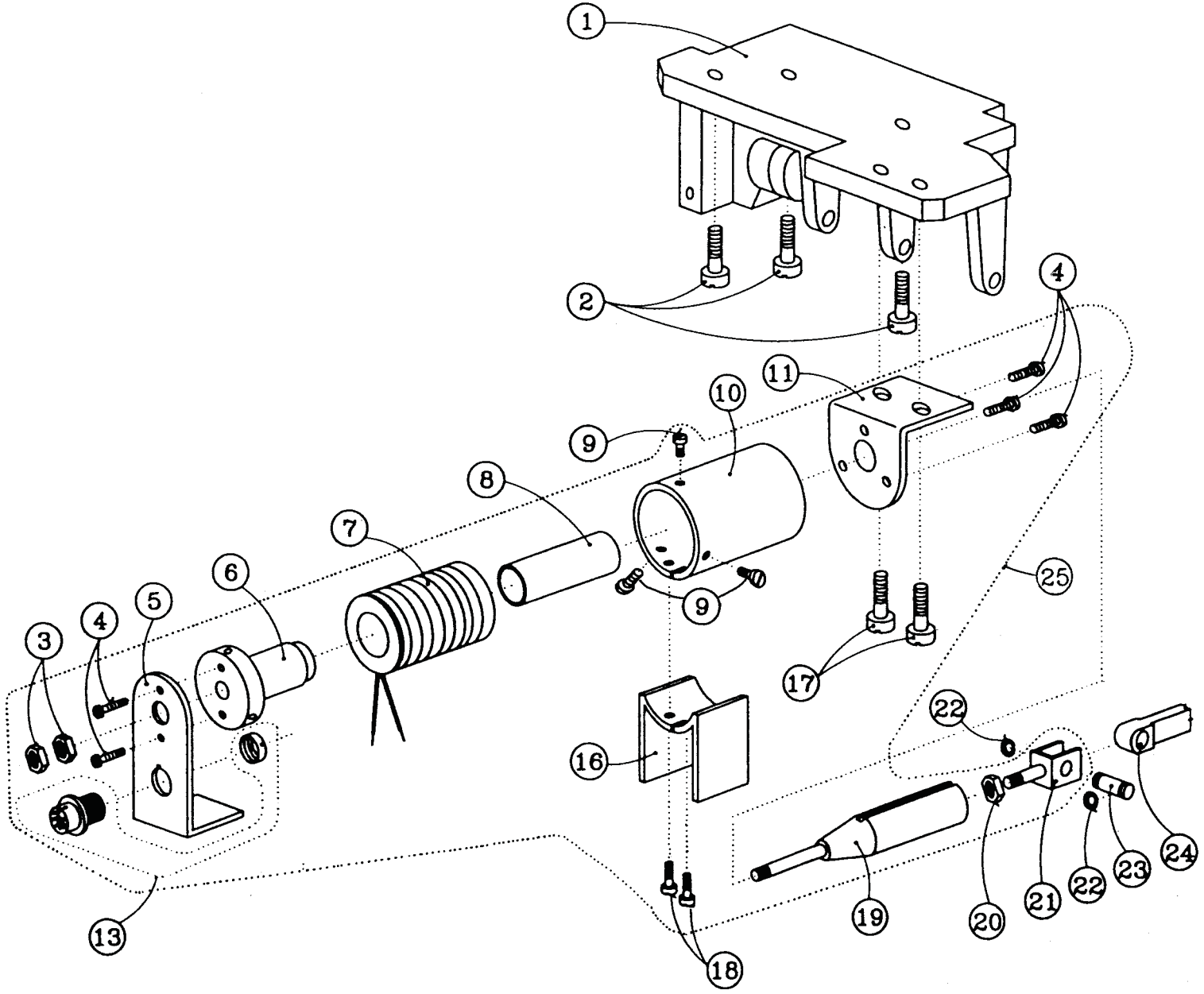
tab. 18



523 - 105

1	S080	141142
2	S080	141204
3	S311	732040
4	S080	632147
5	S080	333121
6	S080	646145
7	S080	320257
8	S080	260434
9	S080	190359
10	S311	732050
11	S080	190353
12	S080	161144
13	S080	120218
14	S080	825856
15	S080	825586
17	S080	131378
18	S080	320258
19	S080	274104
20	S080	822446
21	S080	822409
22	S080	630272
23	S080	314167
24	S080	263103
25	S080	278009
26	S080	310364
27	S080	625132
28	S080	613482
29	S080	334090
30	S080	120246
31	S080	341202
32	S080	322231
33	S080	120220
34	S080	120221
35	S080	627142
36	S080	049786
37	S080	613420

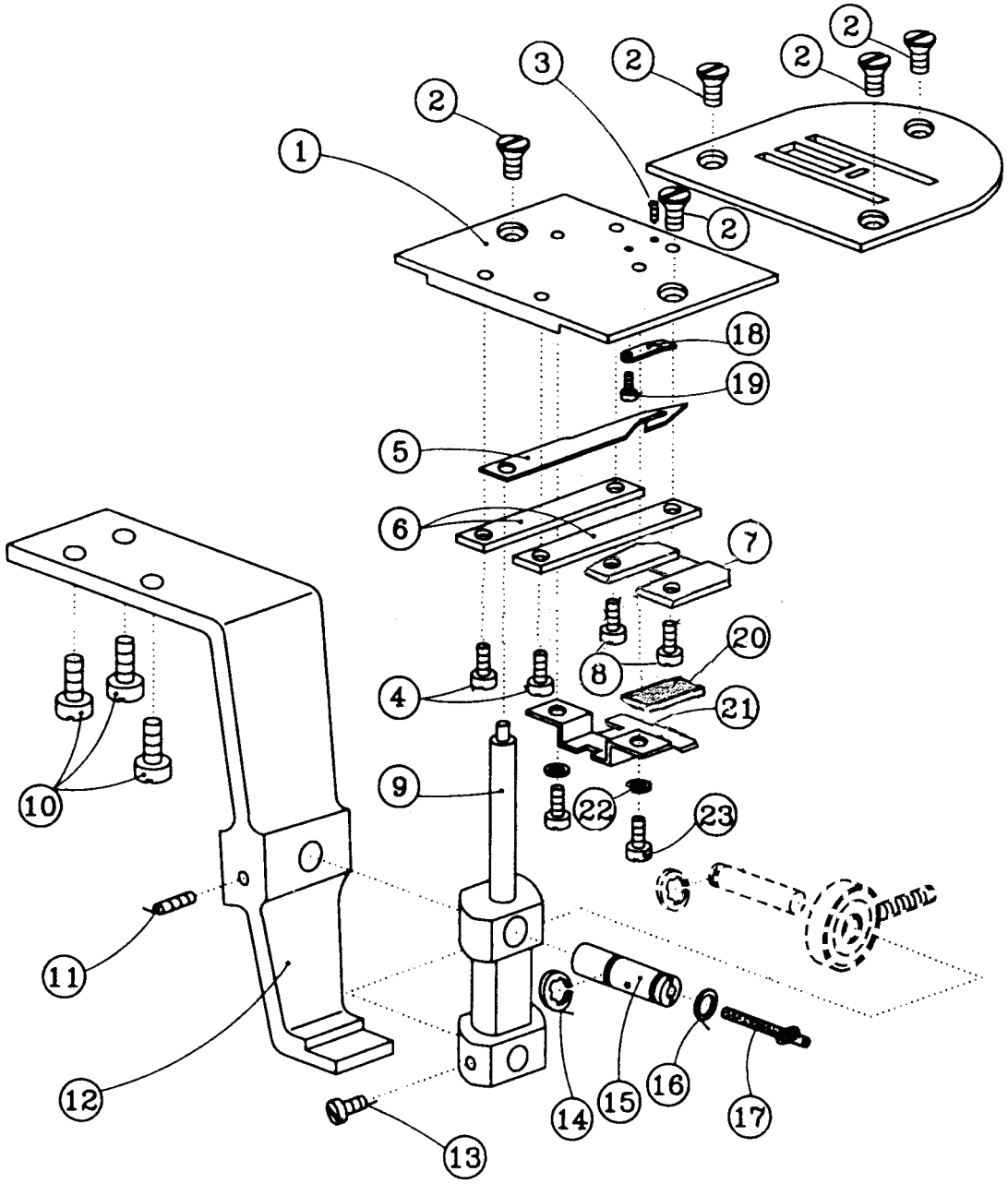
tab. 19



523 - 105

1	S080	744380
2	S080	120322
3	S080	161165
4	S080	126078
5	S080	825591
6	S080	422155
7	S980	091220
8	S323	914064
9	S080	120252
10	S080	422154
11	S080	825590
13	S374	059099
16	S080	952235
17	S080	120220
18	S080	120245
19	S980	091219
20	S080	161143
21	S080	154033
22	S080	274104
23	S080	314167
24	S080	630272
25	S980	091446

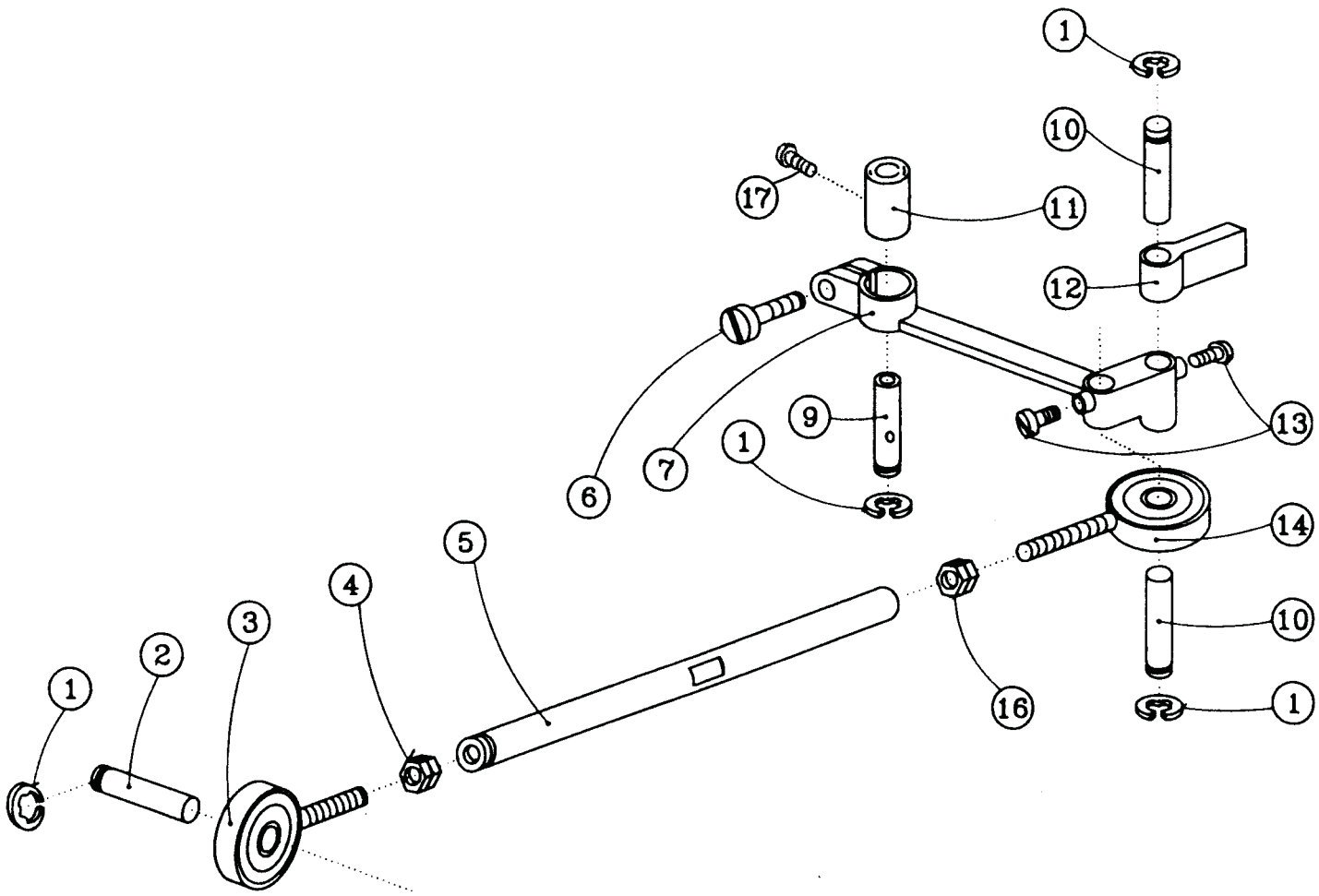
tab. 20



523 - 105

1	S080	647222
2	S080	123117
3	S080	111328
4	S080	120332
5	S080	870167
6	S080	825868
7	S080	826039
8	S080	132112
9	S080	635171
10	S080	120293
11	S080	111244
12	S080	765090
13	S080	120218
14	S080	274093
15	S080	338190
16	S080	190483
17	S708	130003
	ø 3 x	80mm
18	S080	870140
19	S080	132216
20	S080	945315
21	S080	839058
22	S080	191118
23	S080	120215

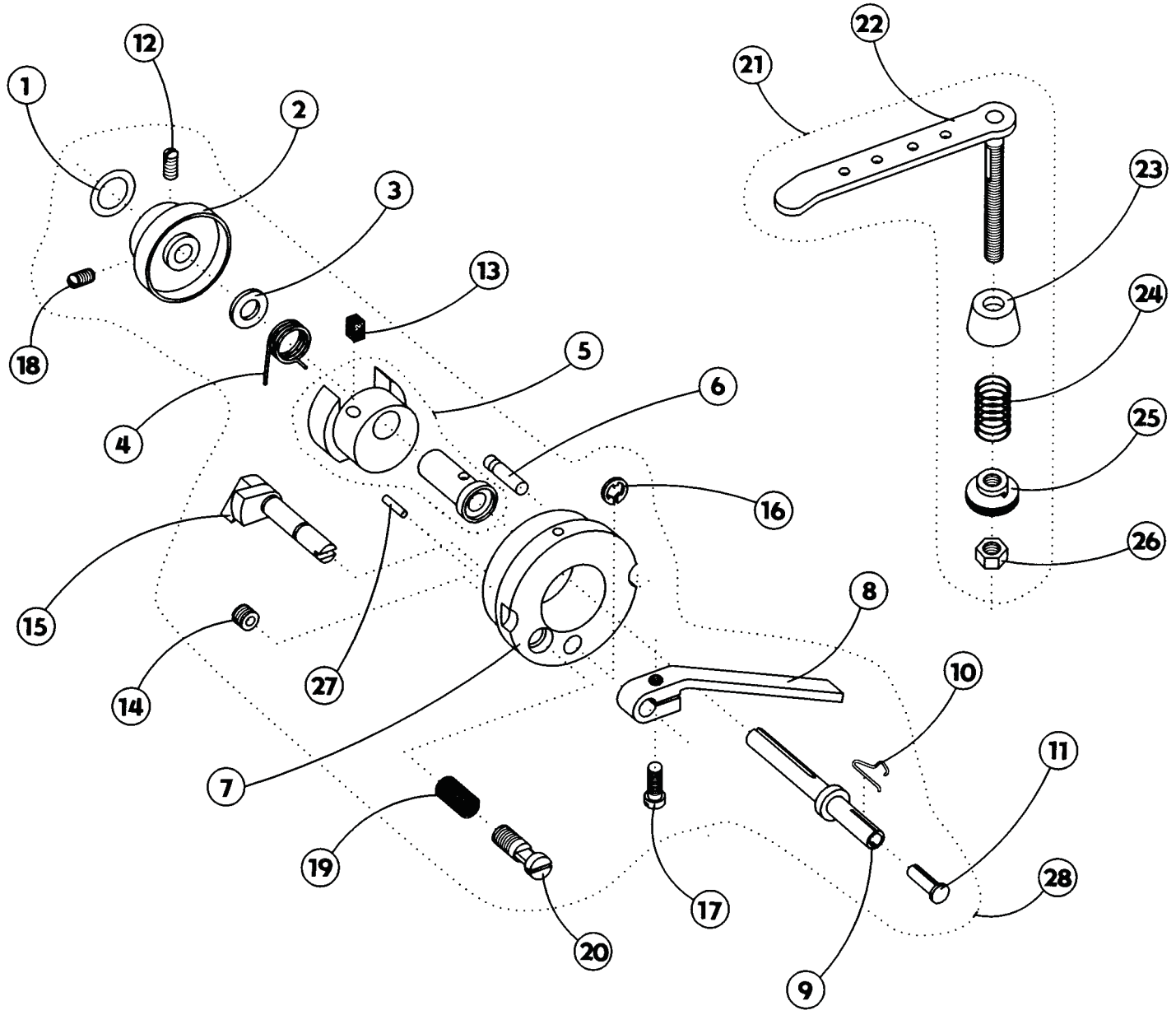
tab. 21



523 - 105

1	S311	732040
2	S080	314165
3	S980	049811
4	S080	161227
5	S080	334093
6	S080	120229
7	S080	636243
9	S080	318171
10	S080	314166
11	S080	410481
12	S080	632147
13	S080	120218
14	S980	049810
16	S080	161144
17	S080	132183

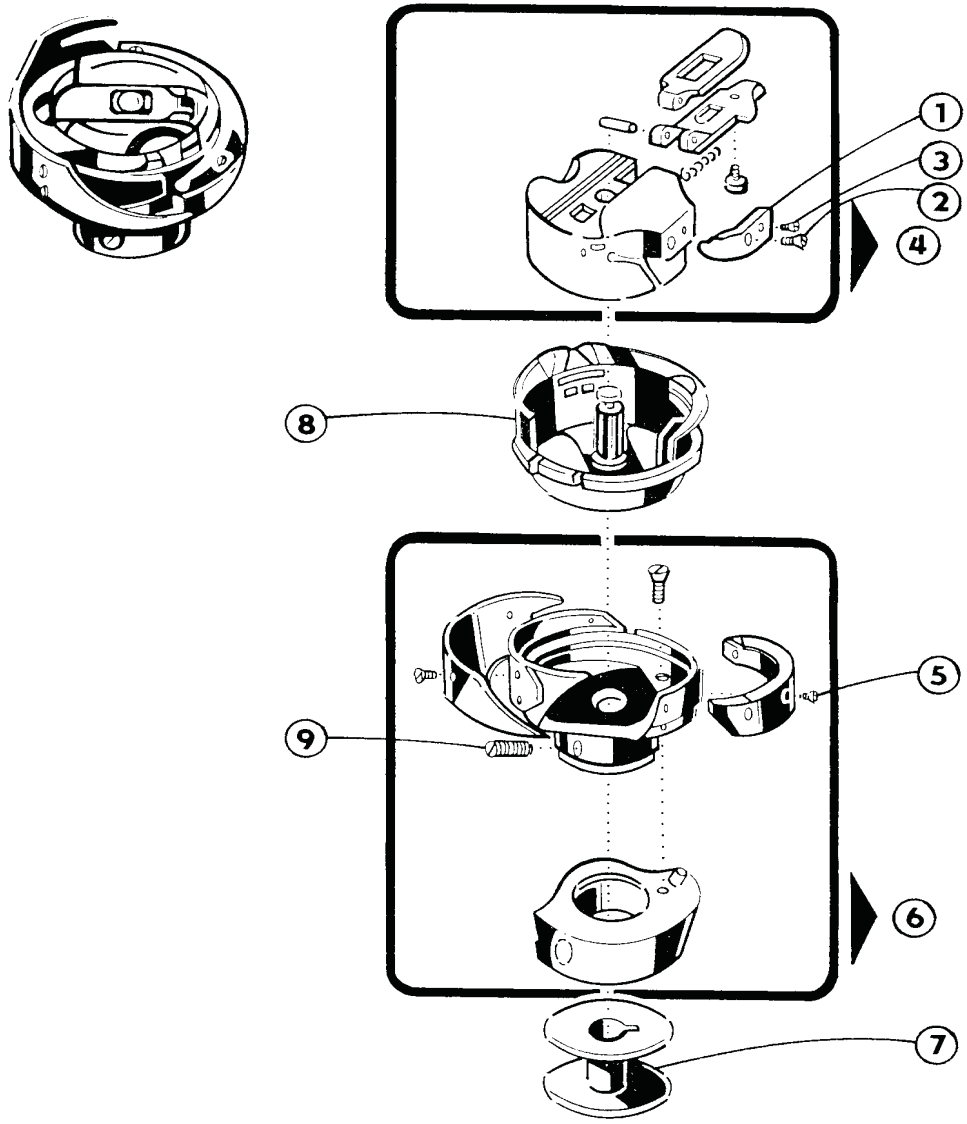
tab. 22



523 - 105

1	S273	025410
2	S080	441560
3	S080	190593
4	S080	264281
5	S980	035654
6	S080	310377
7	S080	441308
8	S080	613468
9	S080	343074
10	S080	265037
11	S321	953200
12	S080	112115
13	S080	945296
14	S080	111094
15	S080	672174
16	S311	732040
17	S080	124050
18	S080	111230
19	S080	260483
20	S080	870170
21	S980	025248
22	S980	025249
23	S080	827194
24	S080	260510
25	S080	163106
26	S080	161138
27	S311	515091
28	S980	036122

tab. 23

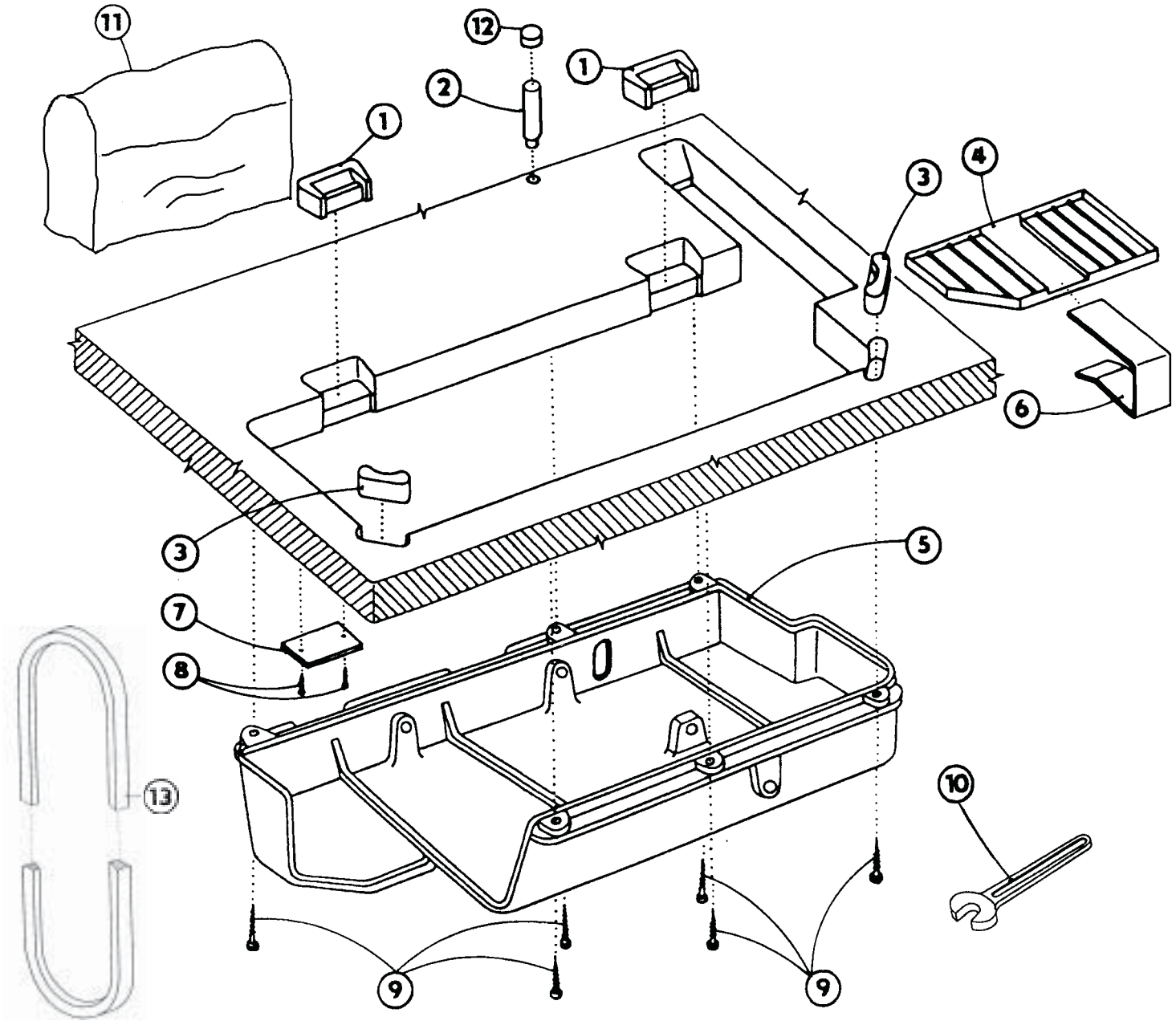


523 - 105

S522 000235

1	S522 006008
2	S522 000006
3	S522 006010
4	S522 006036
5	S522 005227
6	S522 005404
7	S080 685017
8	S522 005413
9	S522 005229
10	S522 005406

tab. 24

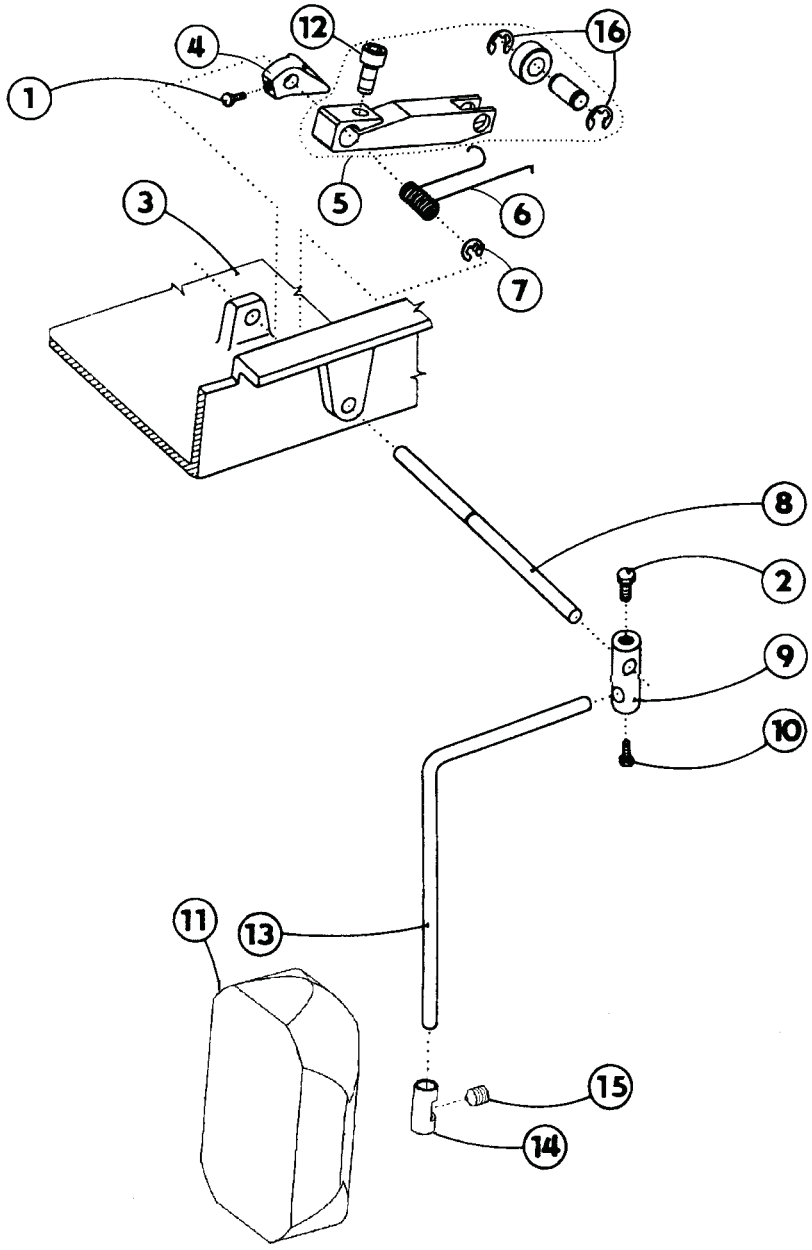


523 - 105

S980 099038 /1

1	S273	940127
2	S615	932046
3	S273	940141
4	S321	953251
5	S080	725050
6	S080	826387
7	S080	941091
8	S314	016020
9	S080	225031
10	S413	100130
11	0APP	000301
12	S321	026000
13	S272	221000

tab. 25

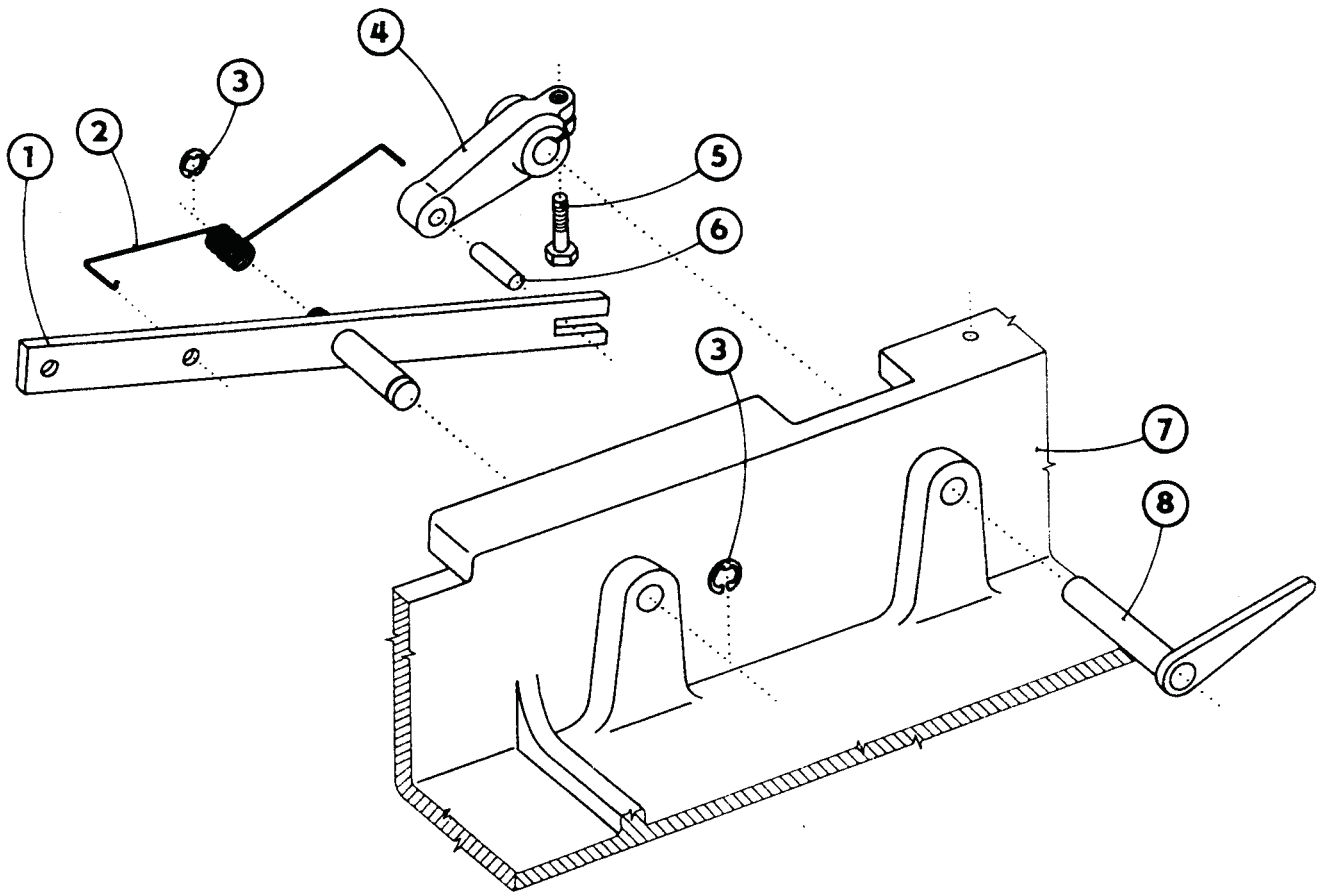


523 - 105

S980 099038 /2

1	S080	141141
2	S080	141121
3	S080	725050
4	S080	625022
5	S980	027603
6	S080	264168
7	S311	732070
8	S080	314065
9	S080	318069
10	S080	141112
11	0396	130013
12	S080	120295
13	S080	383022
14	S080	416146
15	9205	102788
16	S311	732060

tab. 26

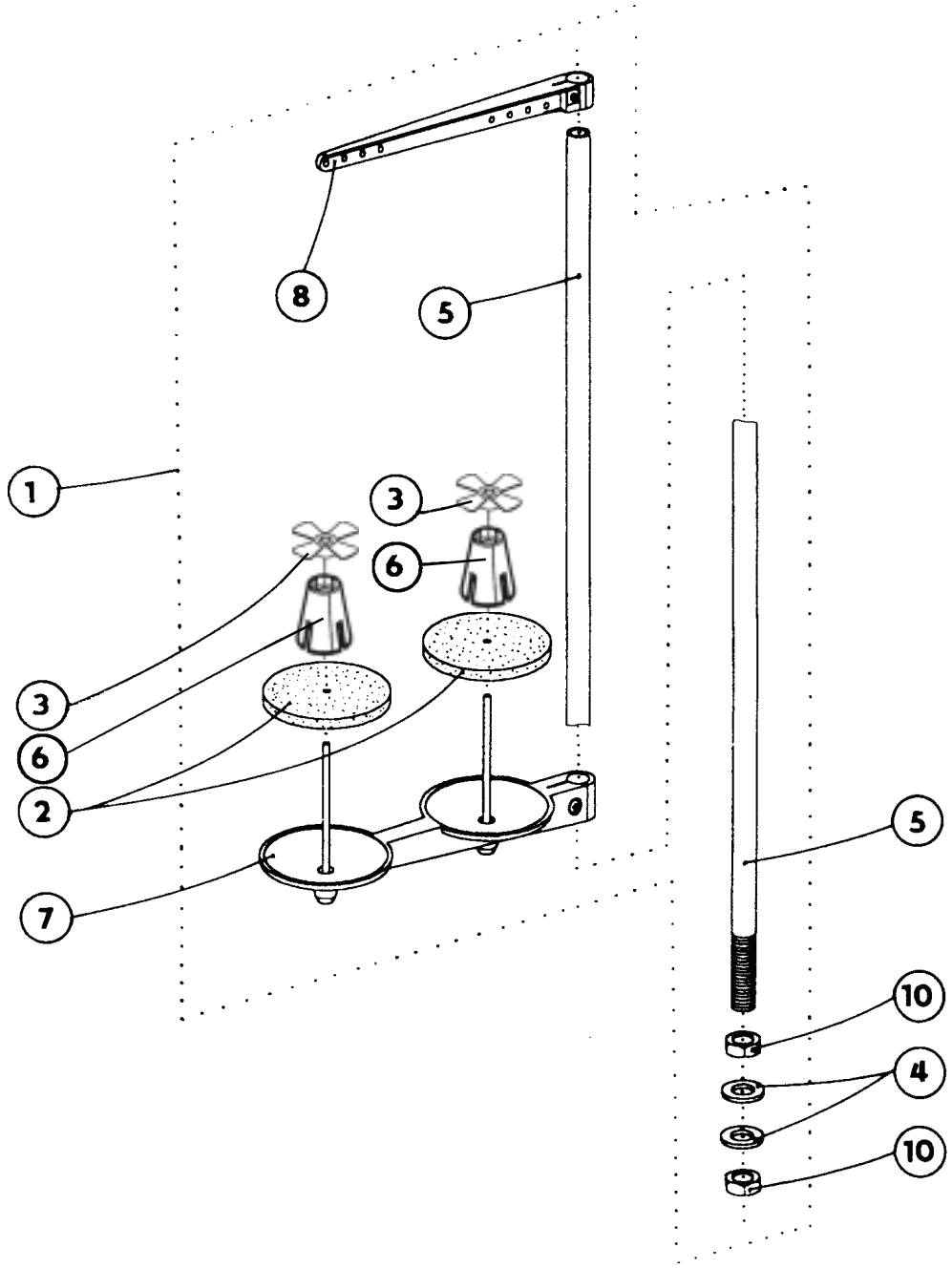


523 - 105

S980 099038 /3

1	S980	049109
2	S080	264290
3	S311	732070
4	S080	613480
5	S080	141109
6	S311	515041
7	S080	725050
8	S980	044142

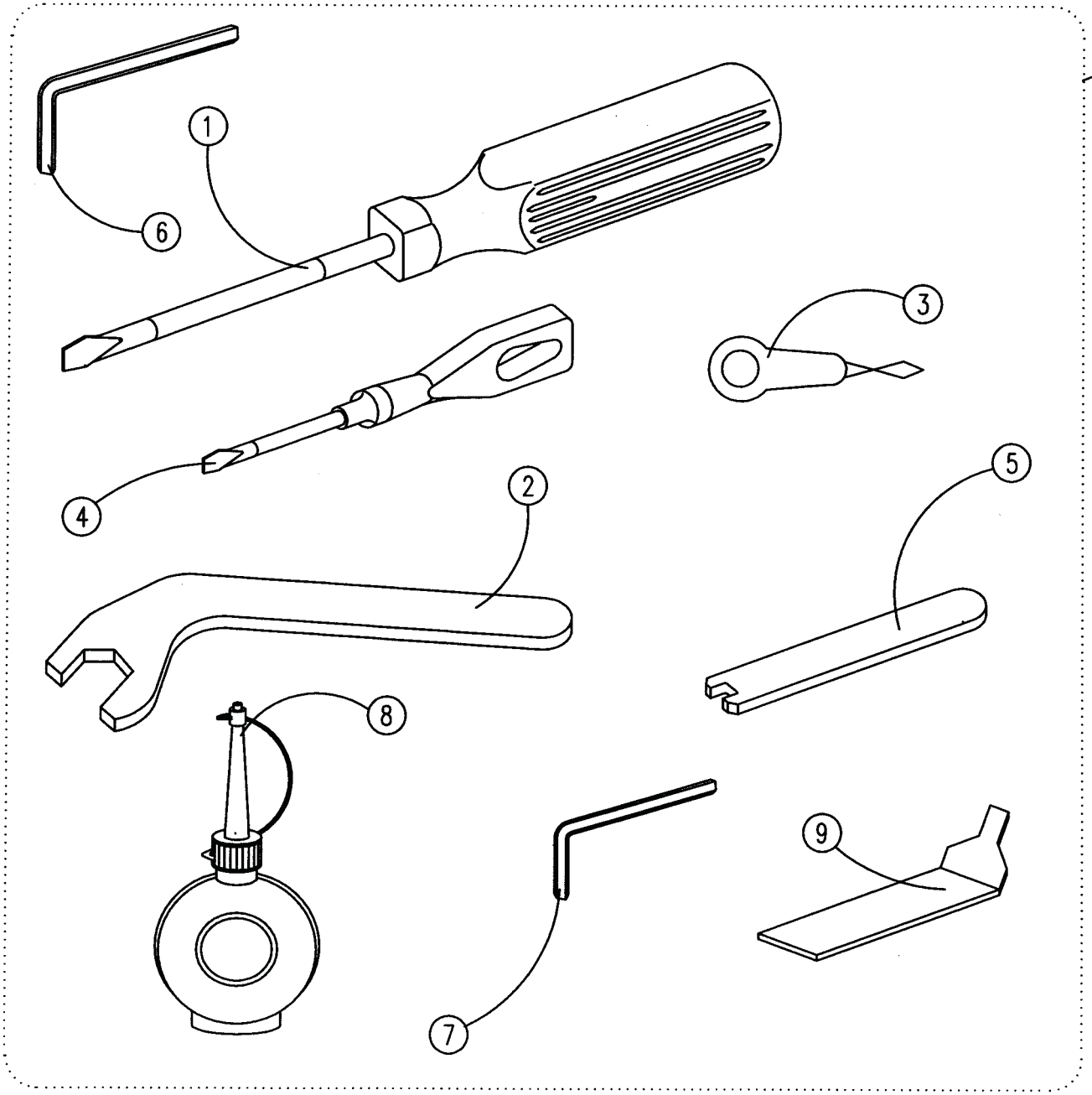
tab. 27



523 - 105

S980 099038 /4

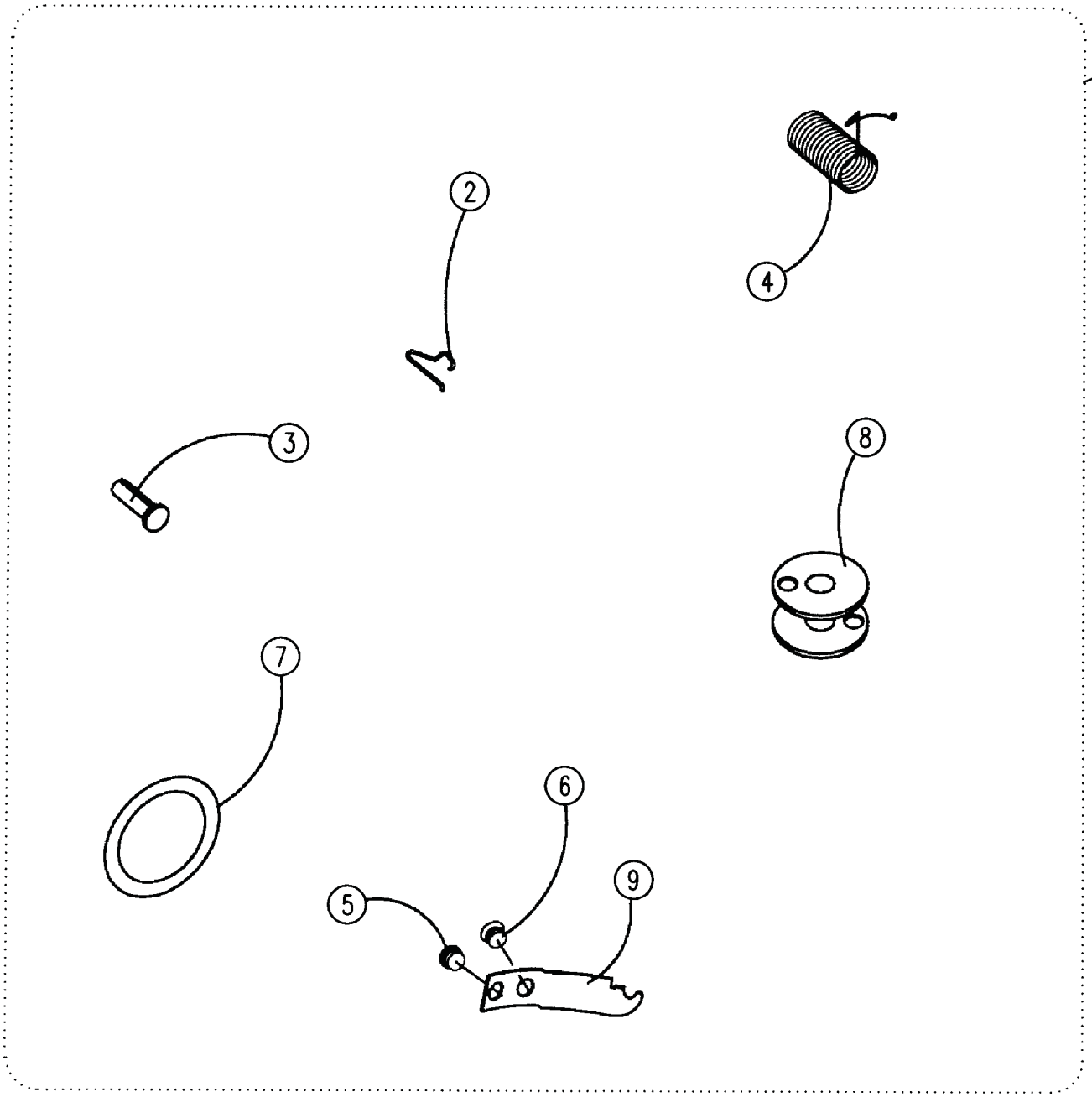
1	S981	036163	
2	0077	110220	4 x
3	0077	110230	4 x
4	9330	000177	
5	0791	001081	
6	0791	580100	4 x
7	0791	001091	2 x
8	0791	001096	2 x
10	0995	340617	



523 - 105

S980 099038 /5

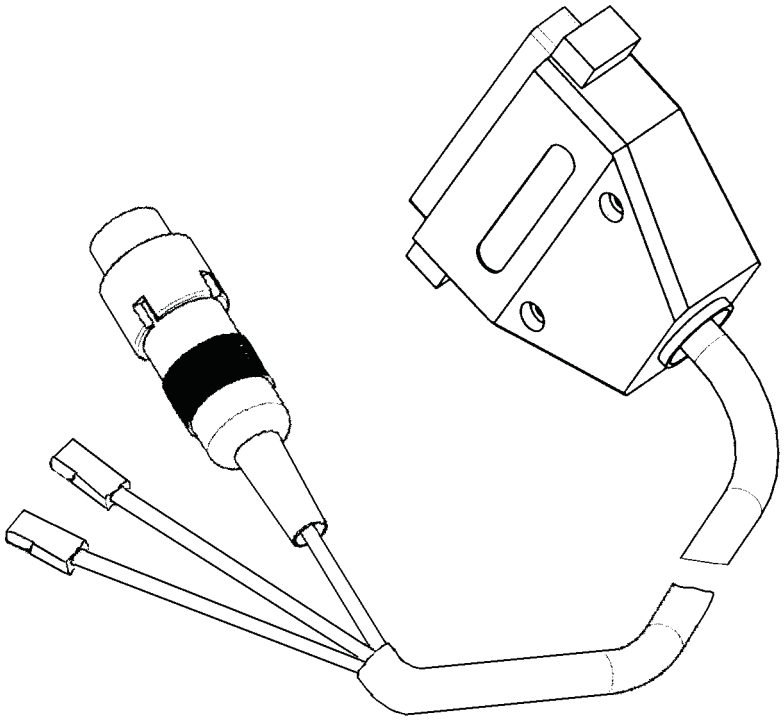
1	S413	731023
2	S080	818273
3	S548	001000
4	S413	310002
5	S080	813481
6	S413	000500
7	S413	000400
8	S562	002000
9	S080	829796
10	**S980**	**092220**



523 - 105

1	**S980**	**092235**	
2	S080	265037	4 x
3	S321	953200	2 x
4	S315	264294	4 x
5	S522	006010	4 x
6	S522	000006	4 x
7	S273	025410	4 x
8	S080	685017	10 x
9	S522	006008	4 x

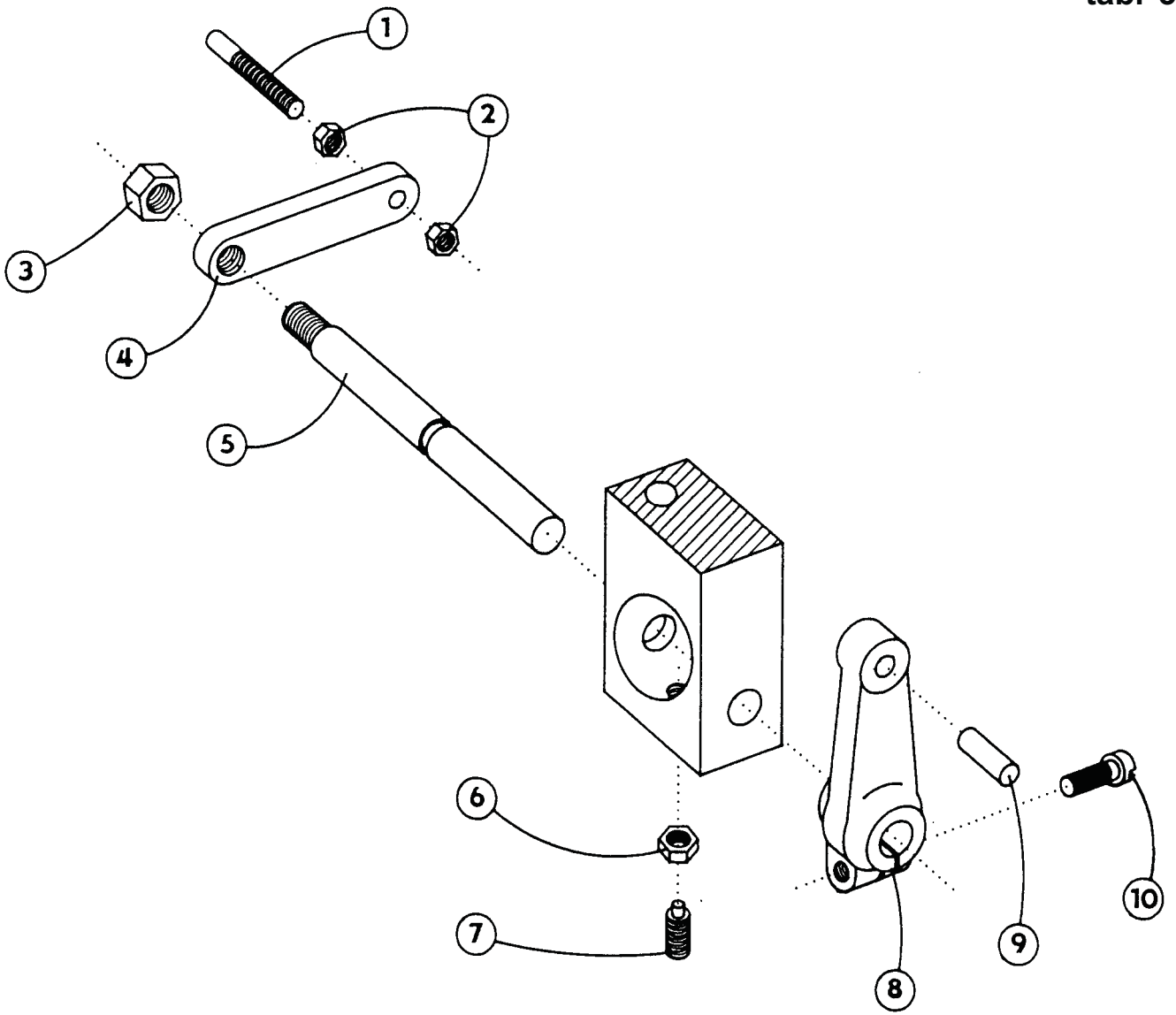
tab. 30



523 - 105

S980 094051

tab. 31

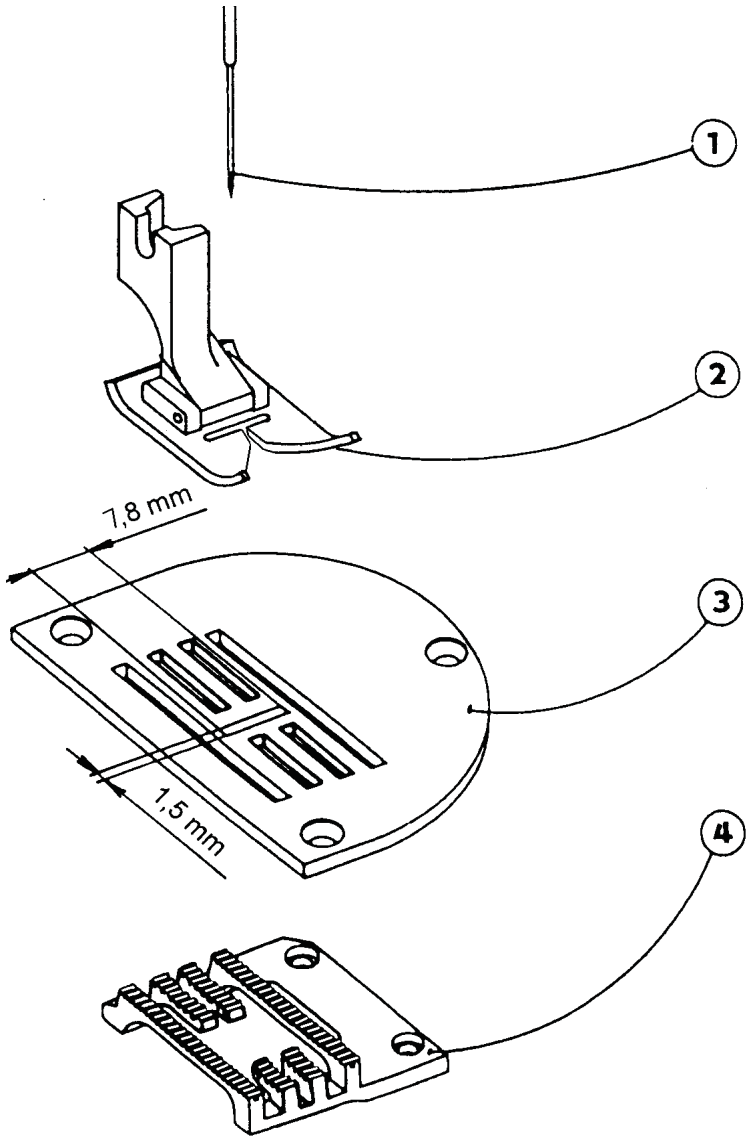


523 - 105

S791 995068

1	S080	316038
2	S080	161143
3	S080	161159
4	S080	632019
5	S080	342096
6	S080	161140
7	S080	111097
8	S080	613480
9	S311	515035
10	S080	120230

tab. 32



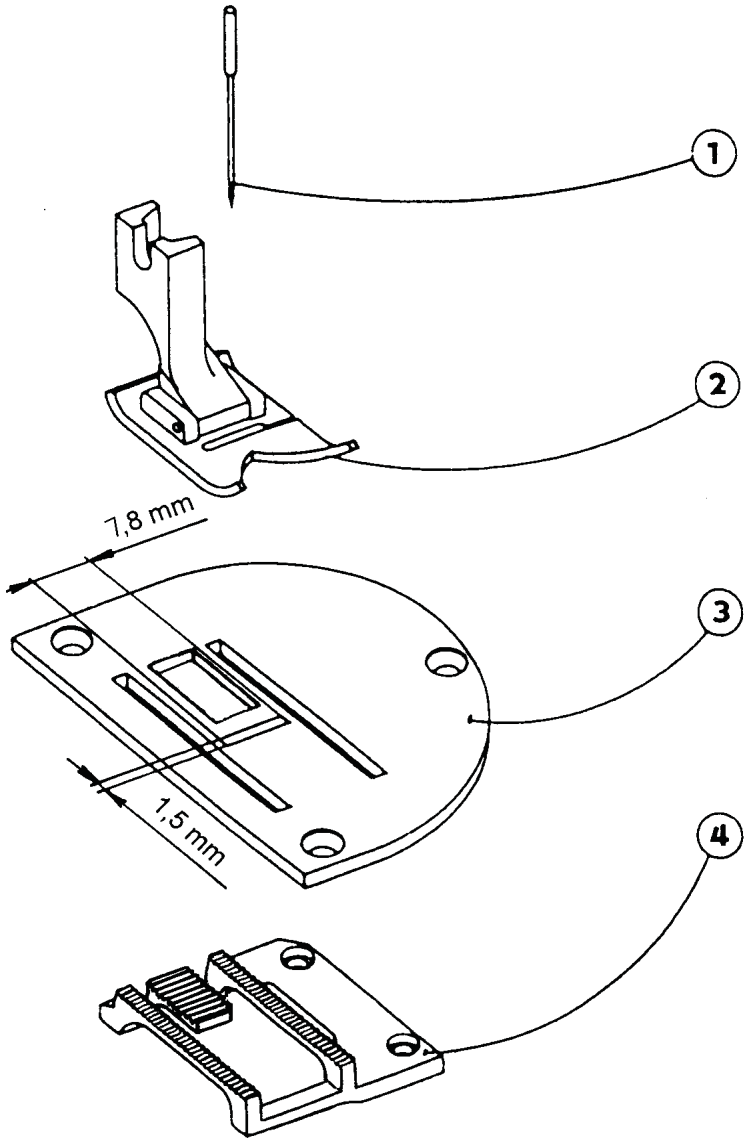
523 - 105

523 E 070

S791 124070 35

1	134 No. 100 - 11 x
2	S980 031 586
3	S080 811 701
4	S080 651 473

tab. 33



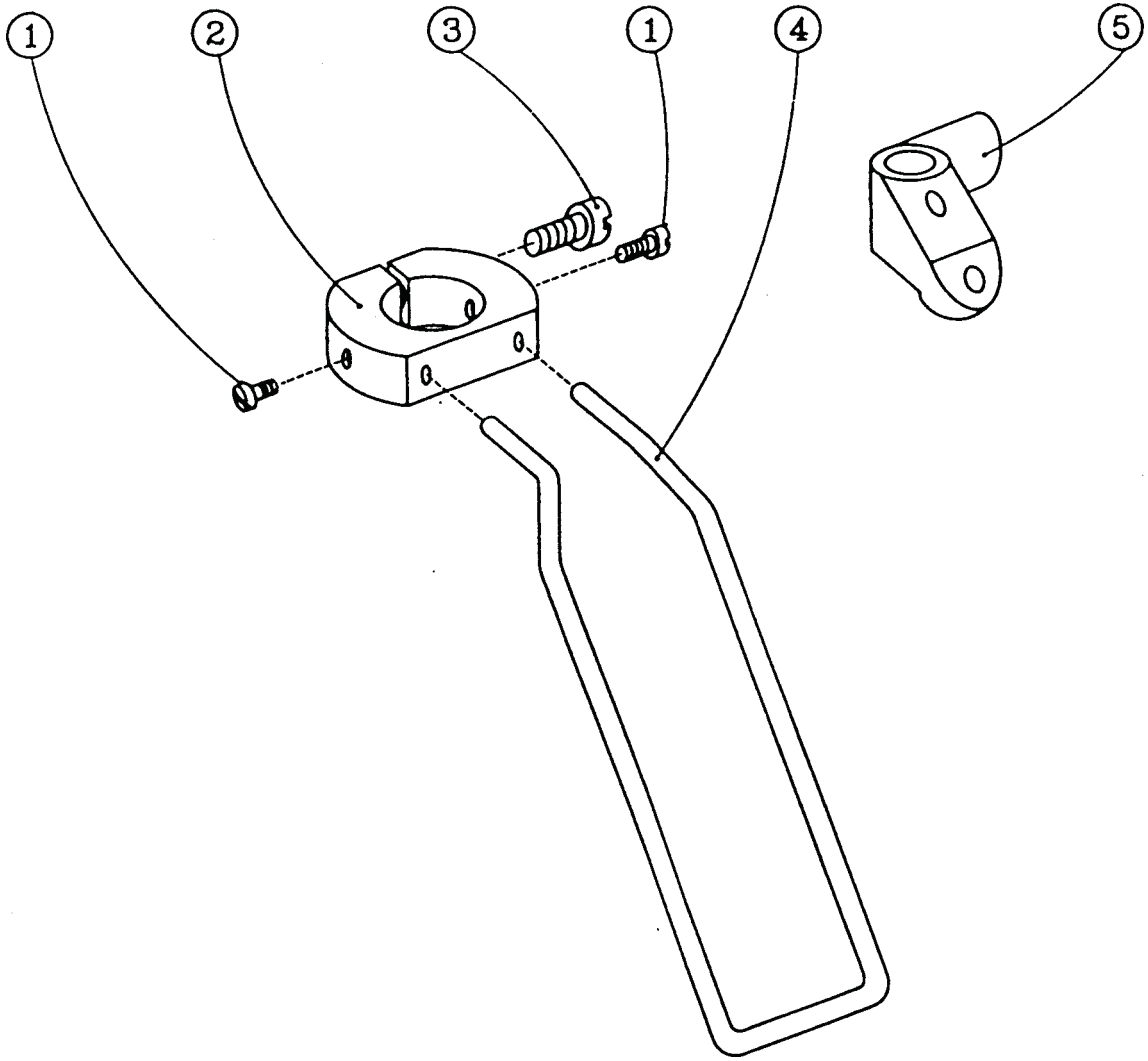
523 - 105

523 E 069

S791 124069 35

1	134 No. 100 - 11 x
2	S980 031 649
3	S080 811 636
4	S080 651 330

tab. 34



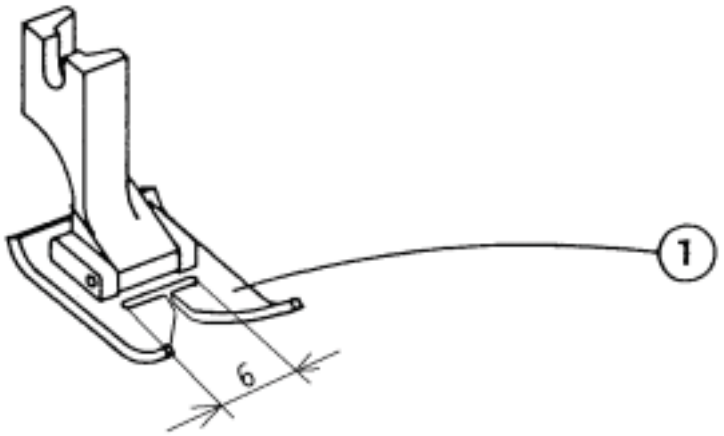
523 - 105

N 001

S791 149001

1	S080	120037
2	S080	646136
3	S080	120225
4	S080	271441
5	S080	627037

tab. 35

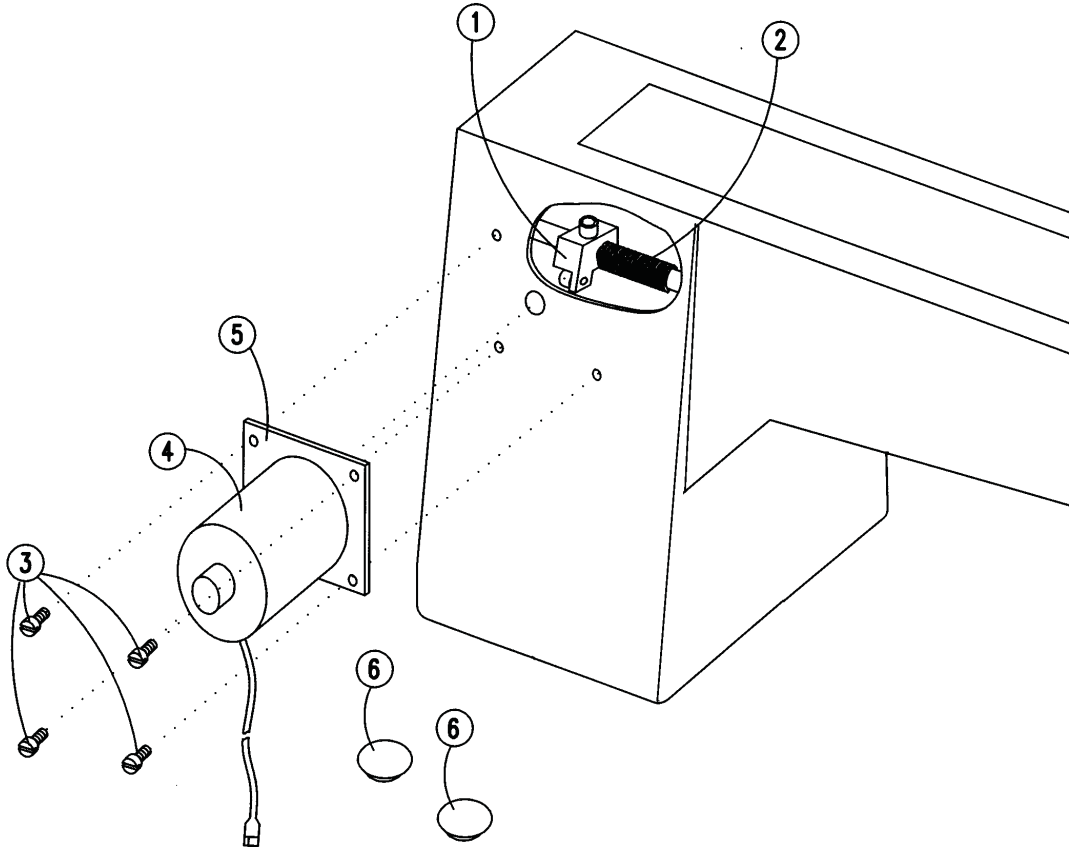


523 - 105

525 E 016
S791 151016

1	S980	031586

tab. 36

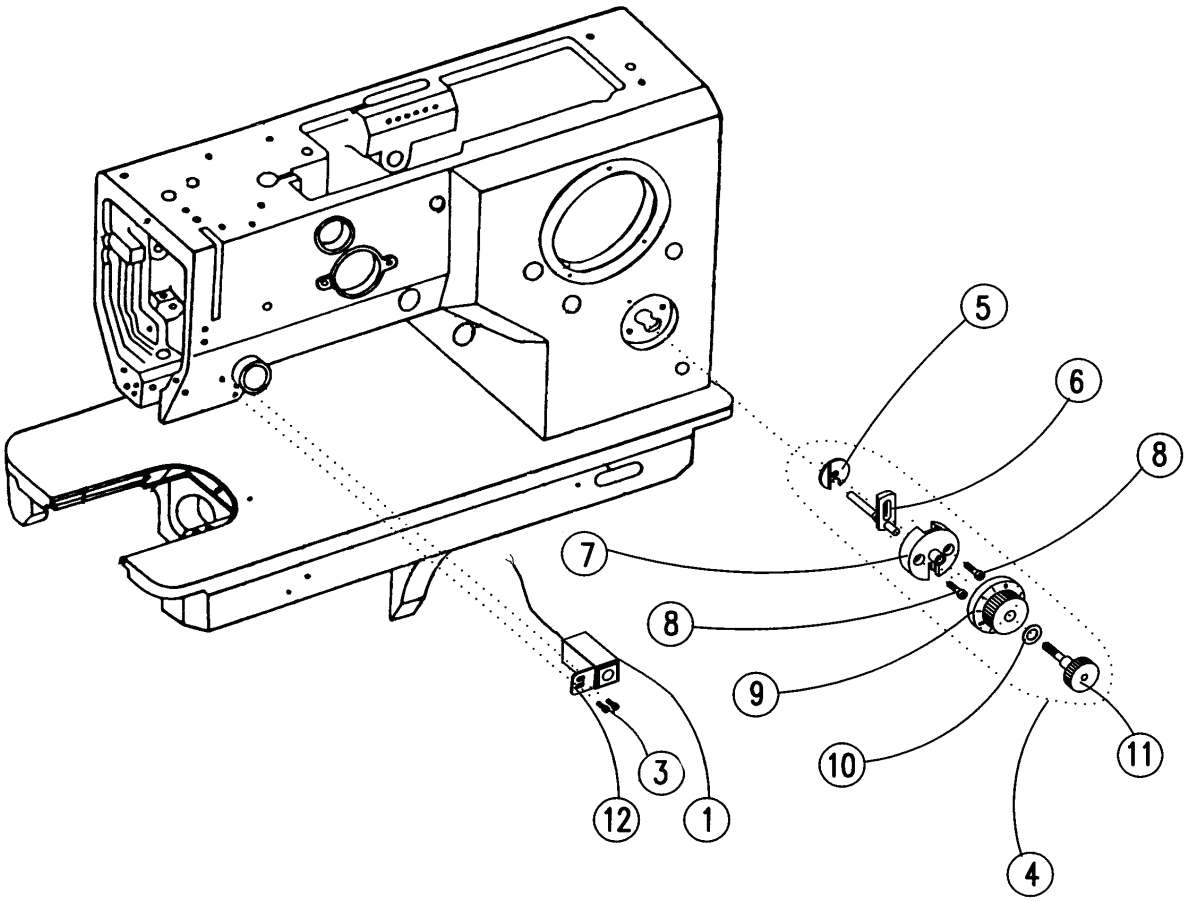


523 - 105

S791 995153

1	S980	060208
2	S080	260610
3	S080	120354
4	S981	094082
5	S080	831699
6	S321	000000

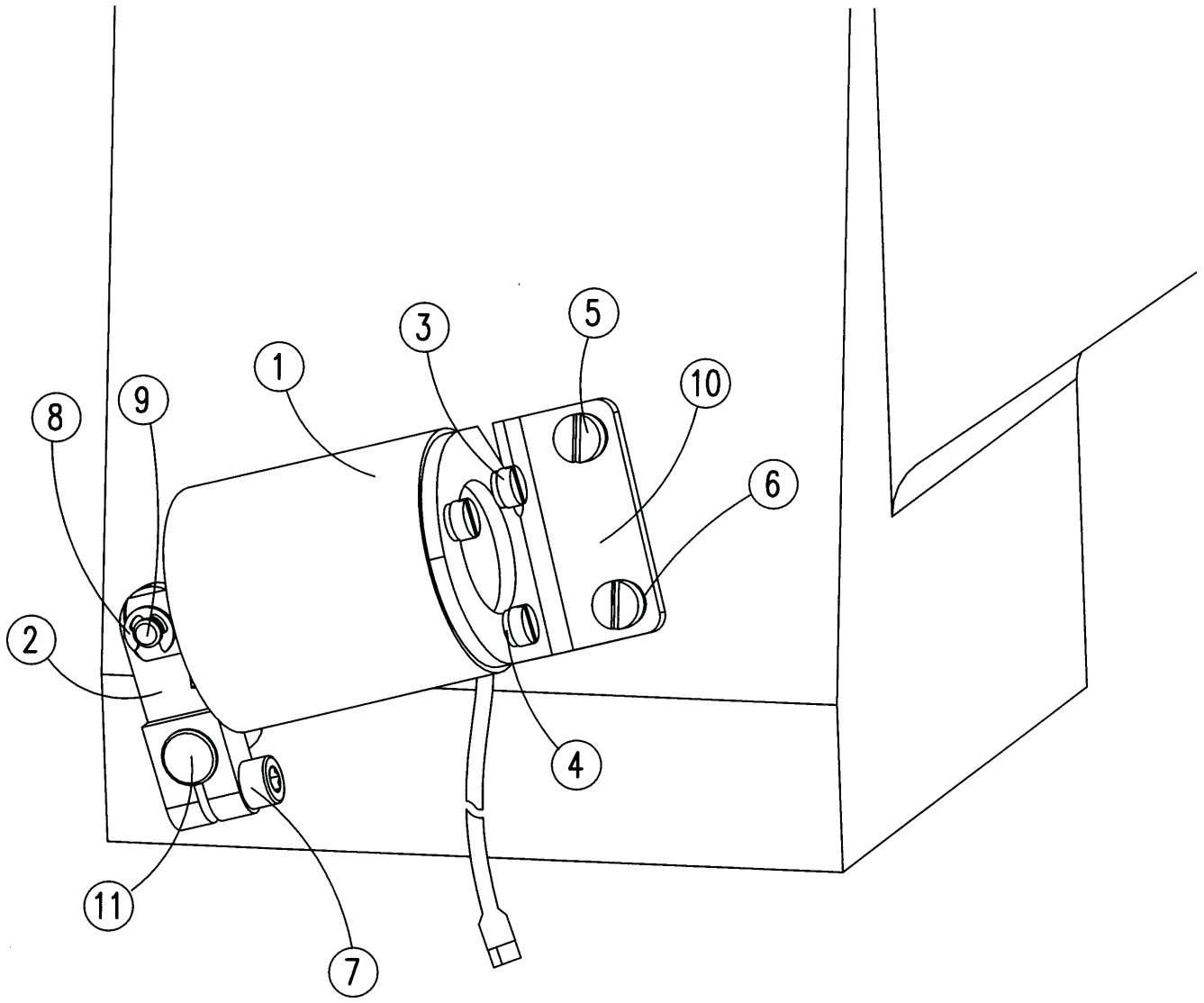
tab. 37



523 - 105

1	**S980 094057**	
1	**S980 094060**	
	S791 995154 /1	
3	S080	132153
4	S980	044895
5	S080	441550
6	S980	043369
7	S080	441475
8	S080	120219
9	S980	233053
10	S080	190483
11	S080	342270
12	S980	035914

tab. 38

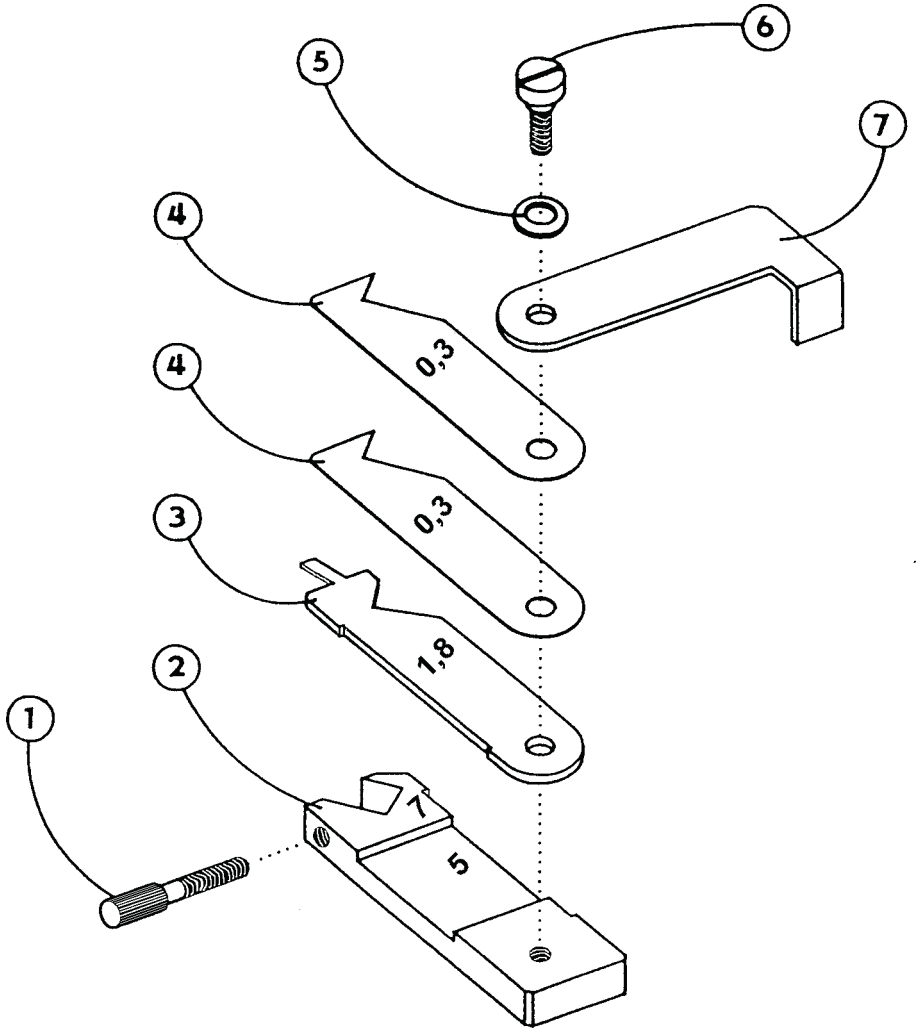


523 - 105

S791 995154 /2

1	S980	094047
2	S080	613594
3	S080	120331
4	S080	191135
5	S080	120354
6	S080	191136
7	S080	120364
8	S311	732040
9	S080	314231
10	S080	826396
11	S080	342342

tab. 39



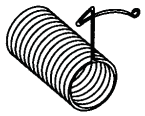
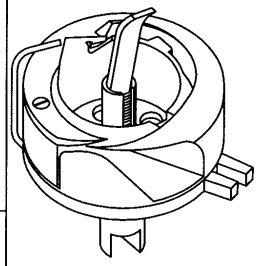
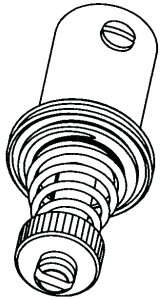
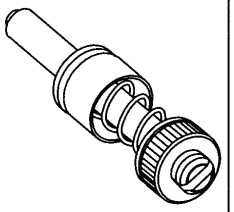
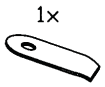
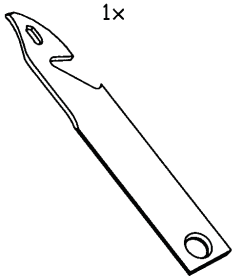
523 - 105

Z 001

S791947001

1	S080	133112
2	S080	646148
3	S080	814365
4	S080	814364
5	S080	192061
6	S080	131404
7	S080	831412

tab. 40

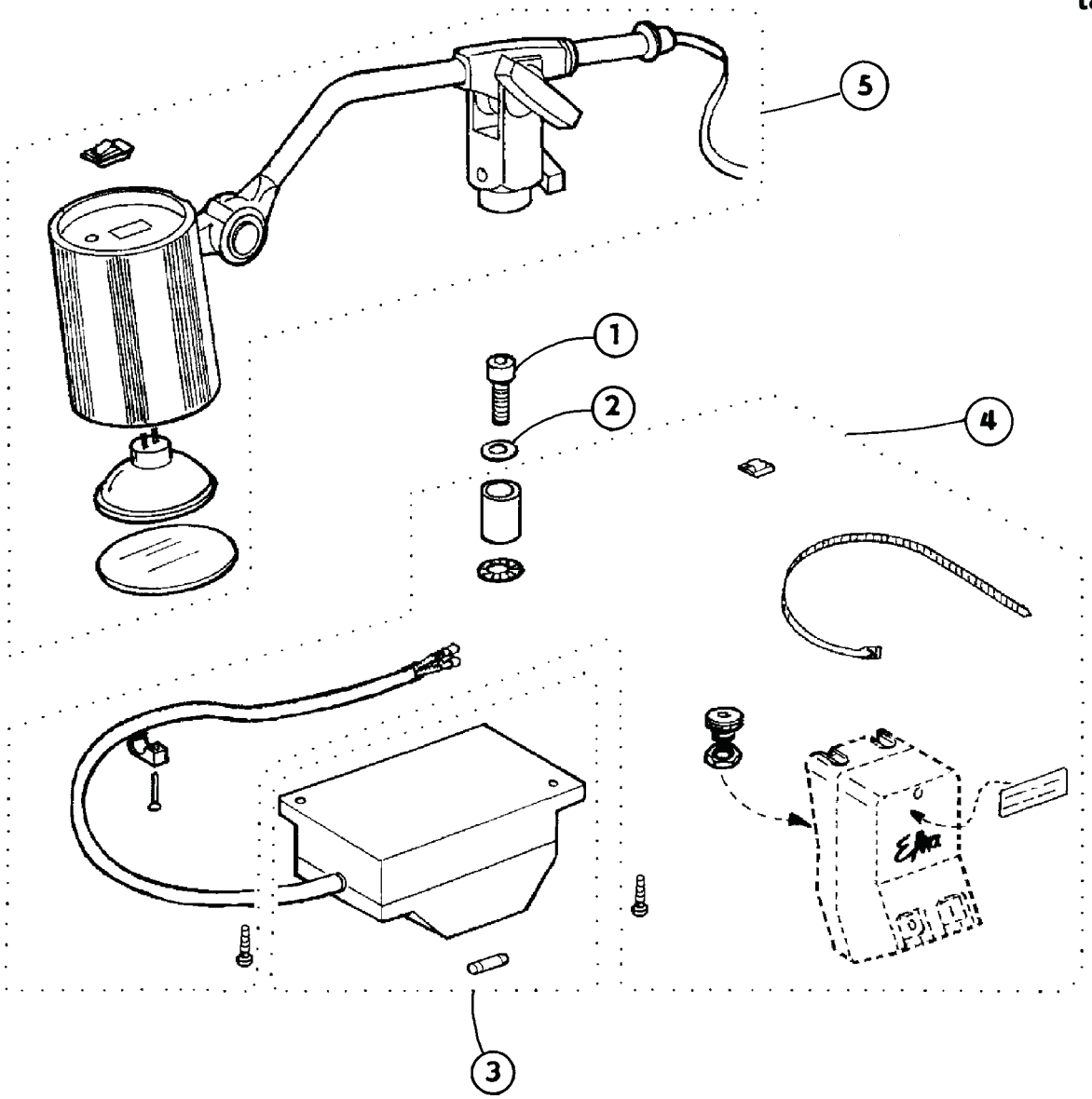
3x S080 120239	3x S080 141088	5x S522 006010	5x S522 000006	3x S080 135029	3x S080 132216
5x S080 123117	3x S080 265037	1x S080 627170	5x S080 112013	3x S080 124050	3x S080 136082
3x S522 006008	5x  S315 264294	1x  S522 000235	1x  S980 025245	3x S273 025410	1x  S980 025160
3x S080 122029	1x S080 264281	1x  S080 870140		1x  S080 870167	

523 - 105

523 Z 516

S741 61051640

tab. 41



523 - 105

Z 012

S794 222012

1	S080	120692
2	S080	190346
3	0798	500088
4	0907	487519
5	9822	510001